

EXPLORING MATERIALS WITH HIGH-ENERGY X-RAYS



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ARGONNE NATIONAL LABORATORY

History: First US national lab (1946); extend Fermi's UC work on nuclear reactors (outside of population center)

Today: Multidisciplinary, one of 10 Office of Science national labs; 3400 staff and ~1.2B budget

Artificial Intelligence
for Science



Autonomous
Discovery



Clean Energy and
Sustainability



Climate
Action



Detection and
Imaging of Signatures



Hard X-Ray
Sciences



Microelectronics



Quantum
Information Science



Radioisotope
Discovery



ARGONNE FACILITIES

Enabling science from nanoscale to exascale

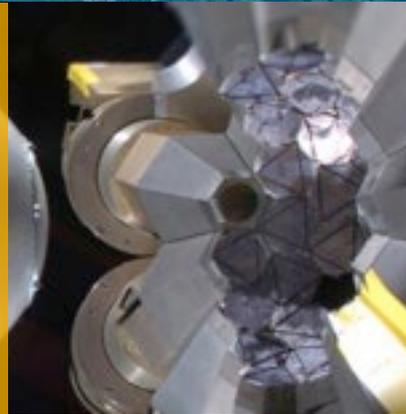
Advanced
Photon
Source

APS



Argonne
Tandem
Linear
Accelerator
System

ATLAS



Argonne
Leadership
Computing
Facility

ALCF



Center for
Nanoscale
Materials

CNM



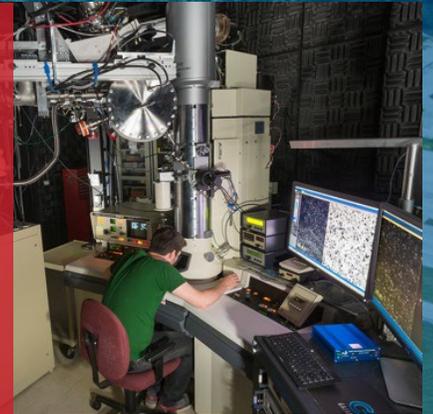
Atmospheric
Radiation
Measurement –
The Southern
Great Plains

ARM



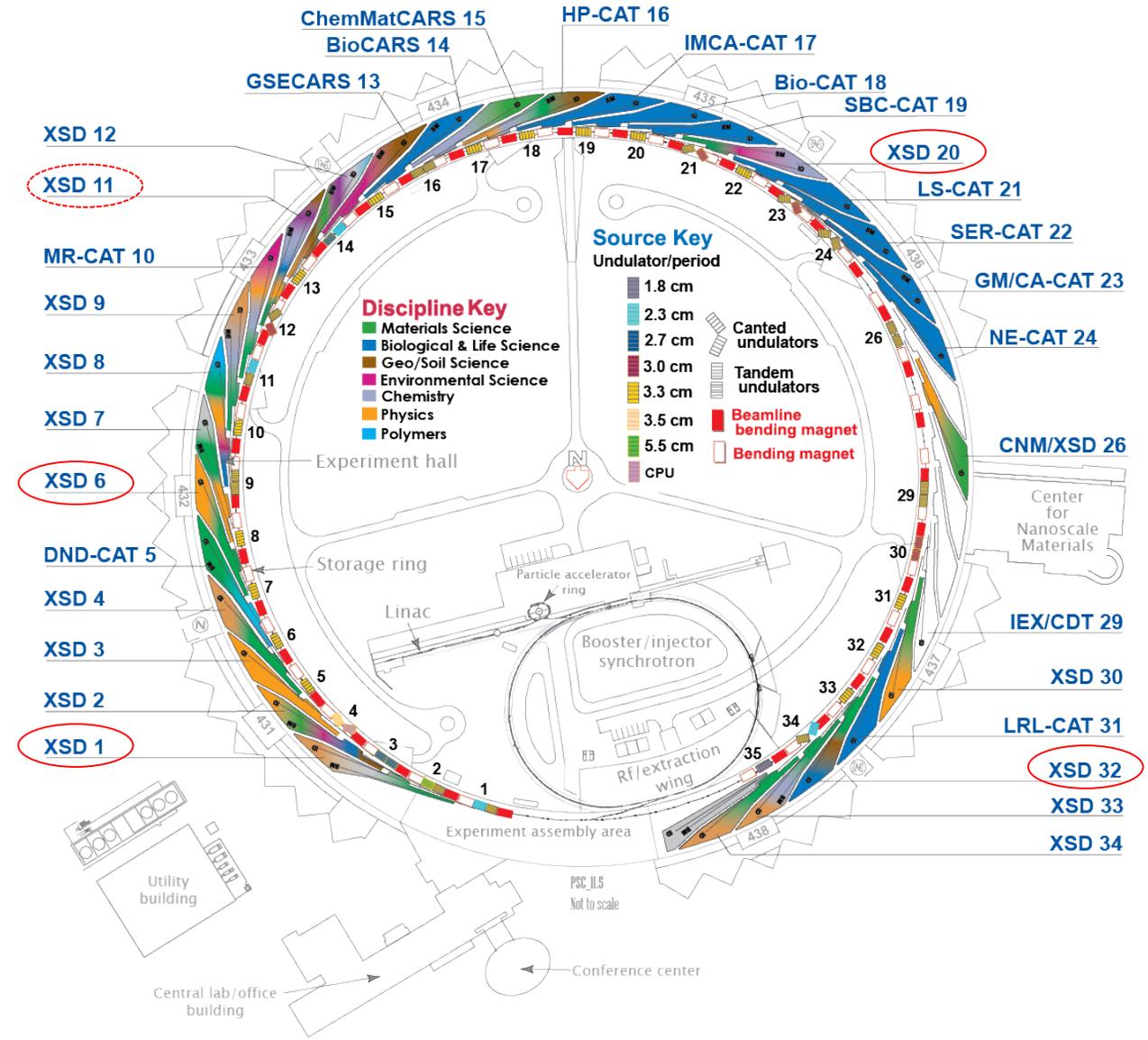
Intermediate
Voltage Electron
Microscopy-
Tandem
Facility

IVEM



THE ADVANCED PHOTON SOURCE

- Comprises ~1/4 of ANL in terms of staff/budget
- Primarily DOE-BES funded
- Multi-disciplinary science
- The nations leading high-energy x-ray source
- 66 simultaneously operating beamlines, 5000 hours per year
- ~5500 users annually
- 1400 protein structures solved per year, many new drugs discovered
- Began operating 1995 -> MBA upgrade 2023-24



HIGH-ENERGY X-RAYS

Interaction properties:

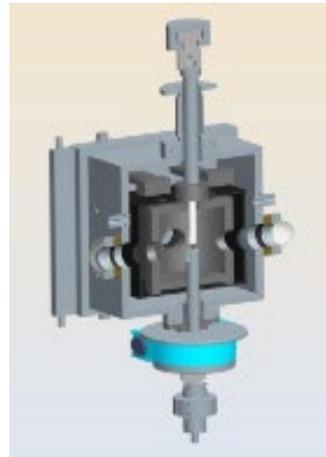
- low attenuation
- small scattering angles - high *Q* access
- improved validity of Born approximation (< mult. scattering)

Enables:

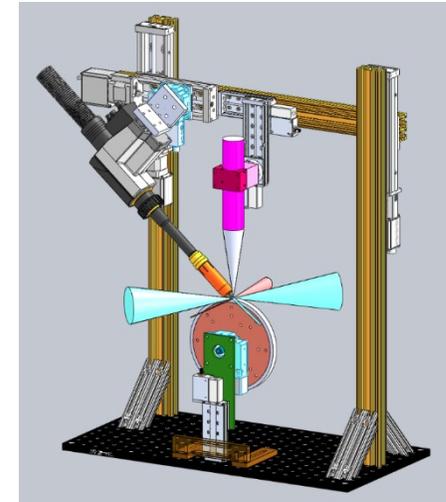
- large and extreme environments, e.g. in thick-walled containment
- scattering from bulk / away from surface in thick or high-Z samples
- operation in air



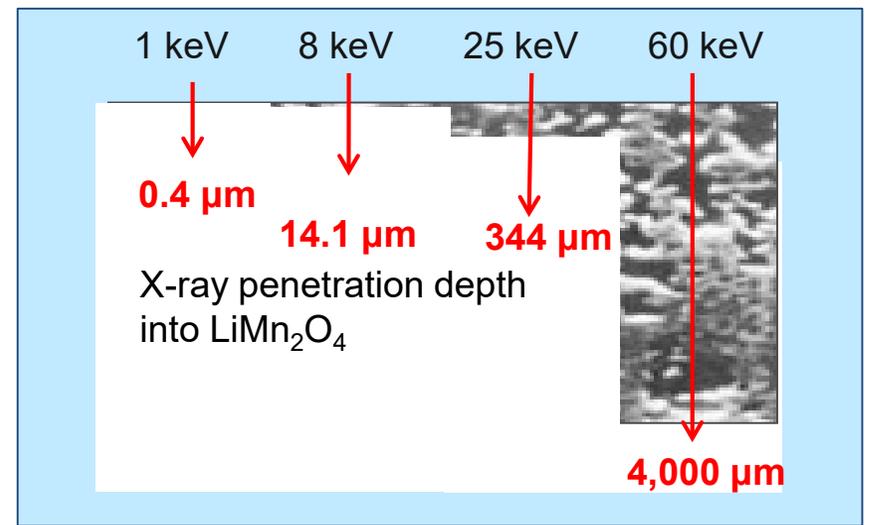
Microwave reactor



Stress+temp+activated

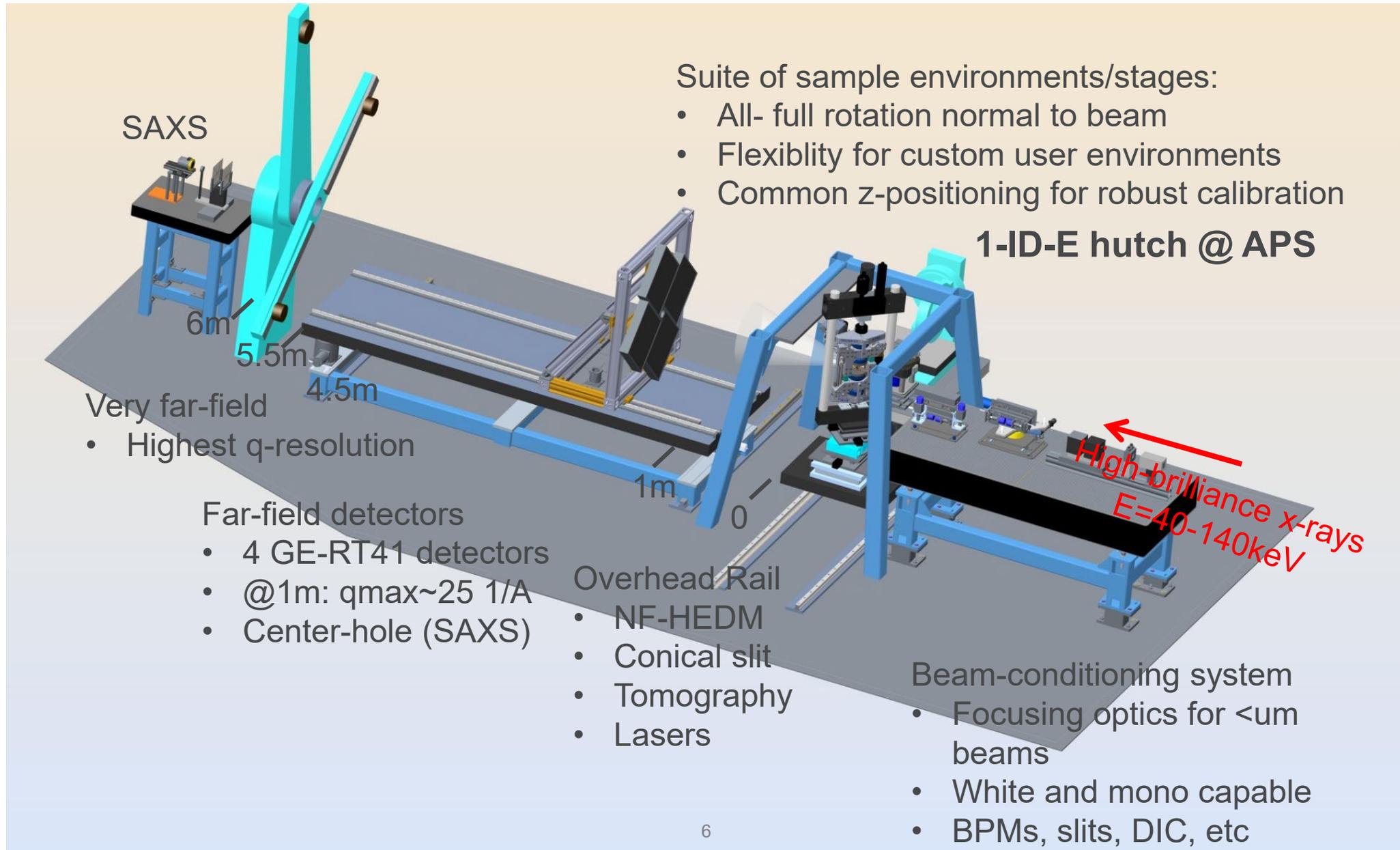


Additive manufacturing



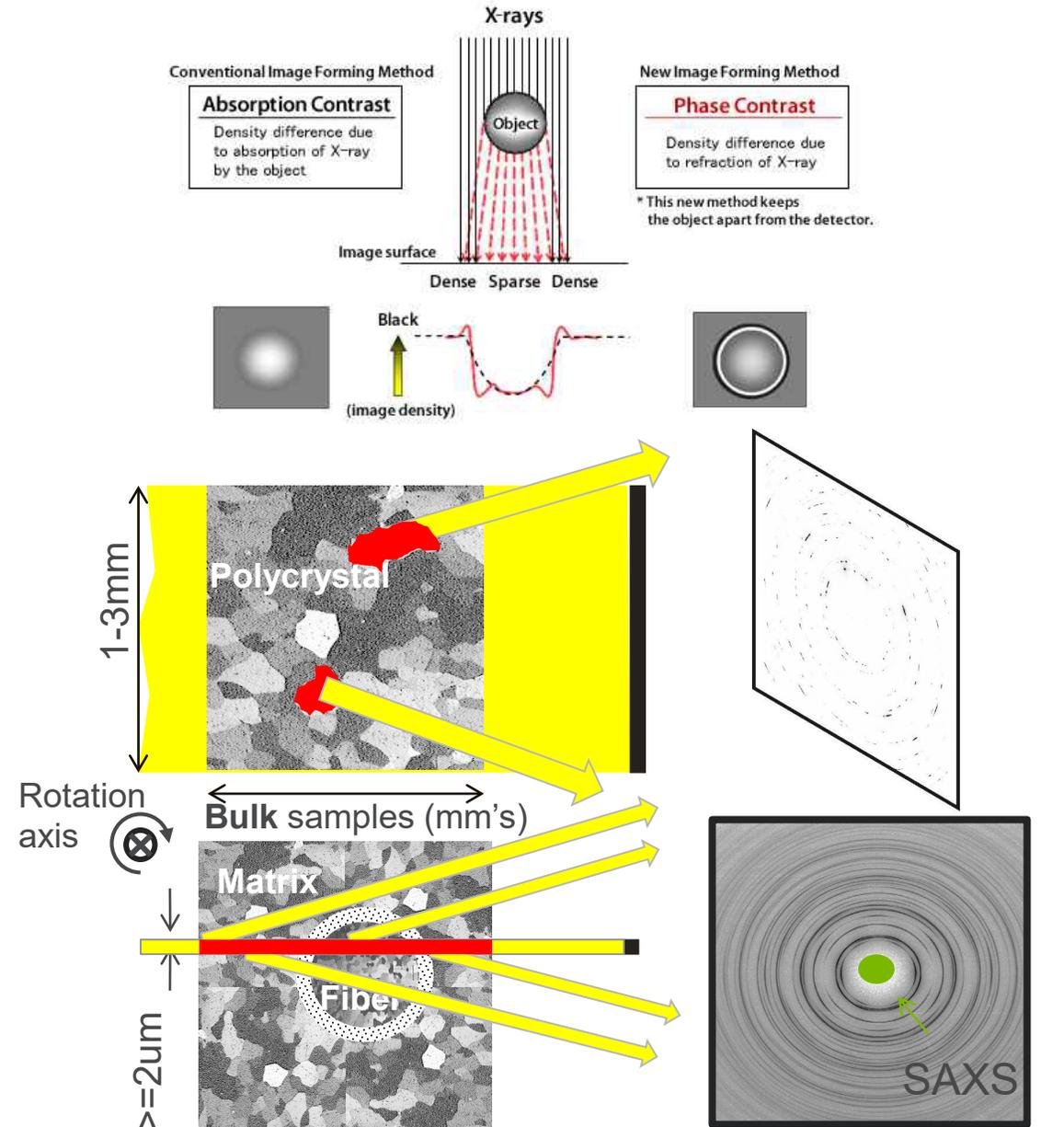
High ring energy synchrotrons like APS (7 GeV) are brilliant HEX sources -> space and time resolution

1-ID: COMBINED IN-SITU HIGH-ENERGY TECHNIQUES



IMAGING MICROSTRUCTURE WITH HIGH-ENERGY X-RAYS

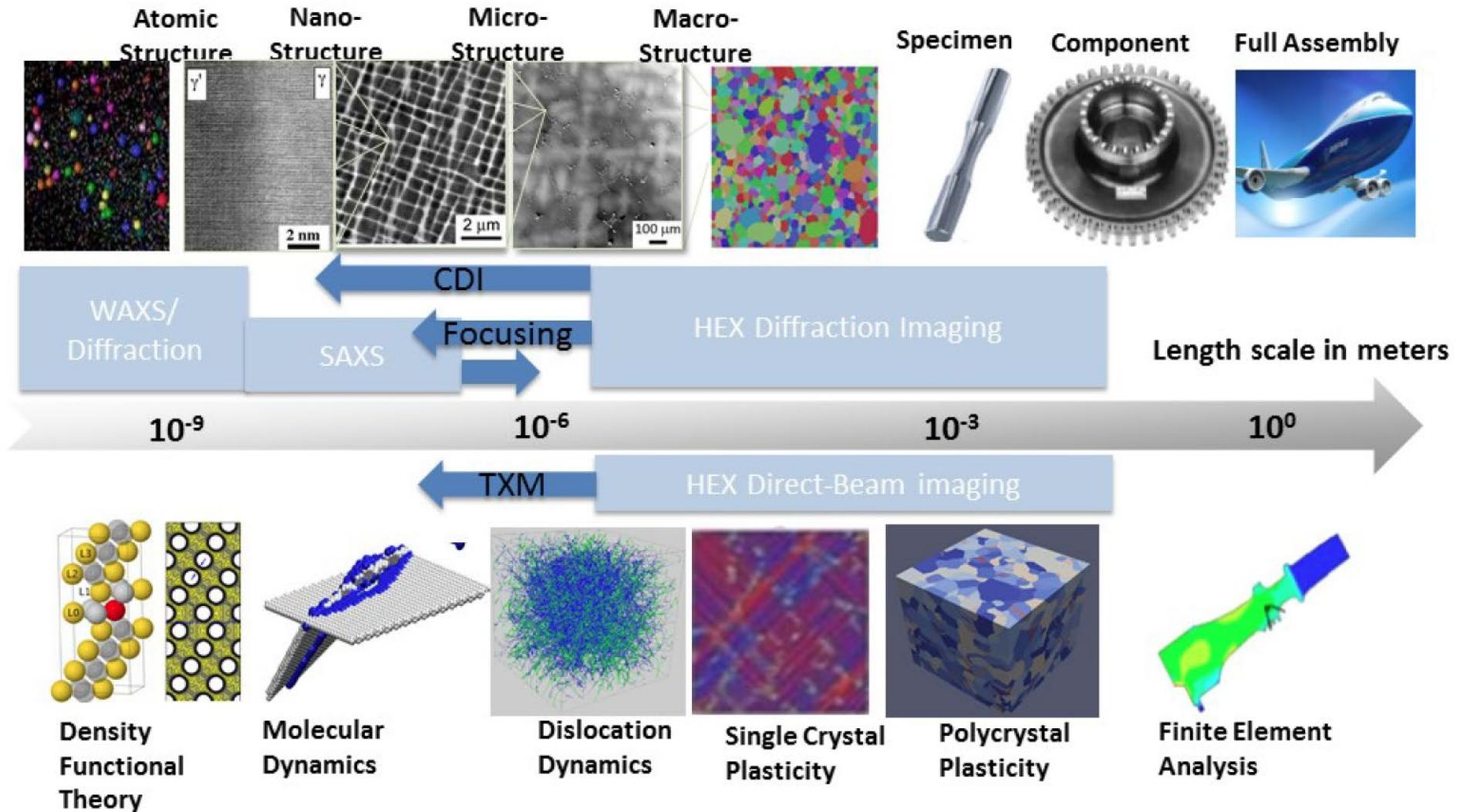
- Direct-beam based
 - Volume based on beam size, typically $0.1\text{-}10\text{ mm}^3$
 - Linear resolution $\sim(\text{beam size})/1000$
 - Absorption or phase contrast w/synchrotrons
 - Rotation series \rightarrow reconstruct
 - 3D volume of morphological features (cracks, 2nd phases etc)
- Diffraction-based, grain resolved (3DXRD or HEDM)
 - Make xray volume (just) small enough to resolve distinct reflections (synch $<\sim 10\text{k}$ grains)
 - Rotation series \rightarrow reconstruct
 - 3D grain-resolved: size, position, orientation, strain
 - As detector is moved further away, more sensitive to strain than position (nf-, ff-, vff- modes)
- Scattering-based, grain averaged (SAXS and WAXS)
 - Crystalline ('powder') & non-crystalline materials
 - Strain and volume for each phase present
 - Translate (& rotate) to image in 1D \rightarrow 2D \rightarrow 3D (scattering tomography)
 - Angle and energy dispersive modes



Incident beam $E = 40\text{-}120\text{ keV}$; Scattering angles $< 10\text{ deg}$

HEX: MULTI-SCALE, MULTI-MODAL IMAGING

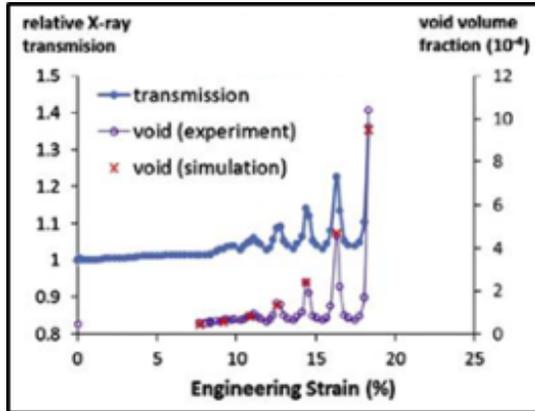
- Non-destructive and (often) in-situ
- Wide size and time-scales through direct- and reciprocal-space methods
- Multi-dimensional imaging to test and improve materials models



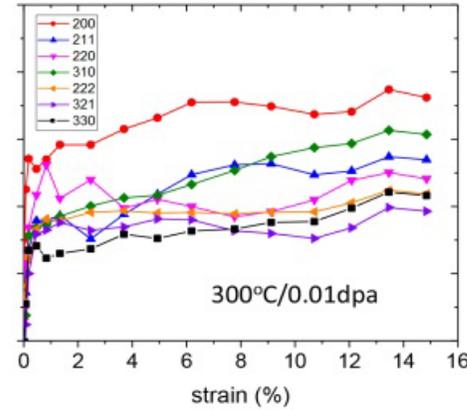
Scientific cases for hierarchical needs include: aerospace metals, batteries, SOFCs, nuclear materials and bio-materials

IN SITU SAXS/WAXS CAPABILITIES

**Small angle x-ray scattering:
Nano-scale void formation**

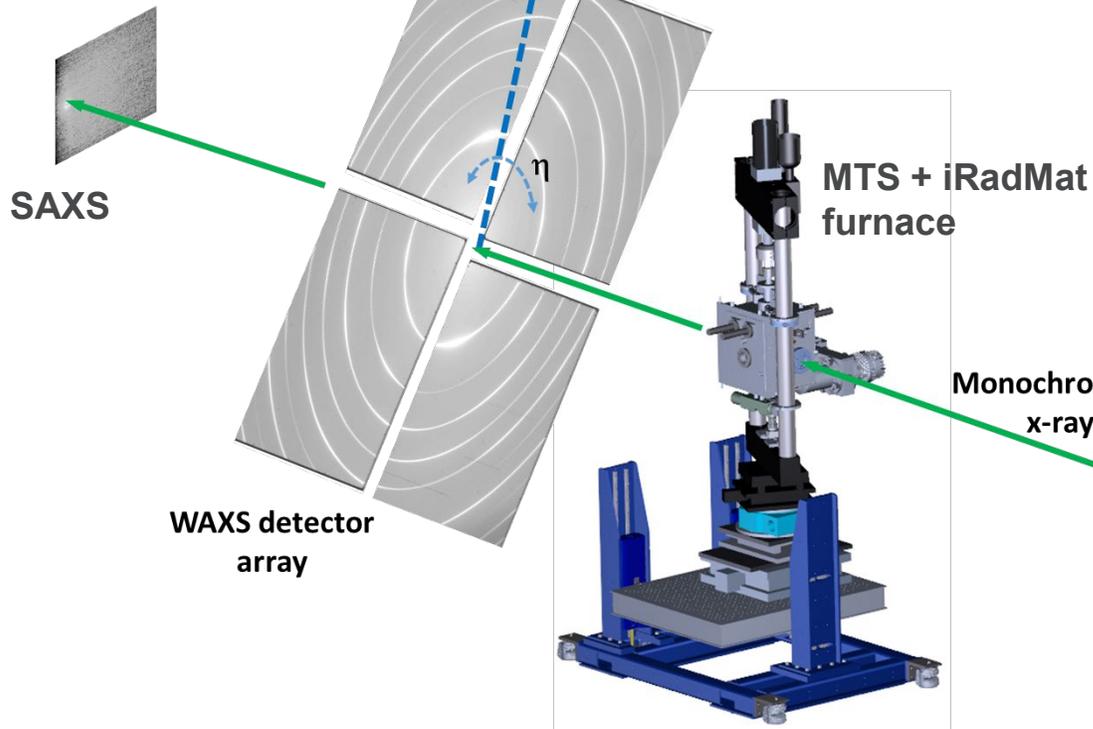
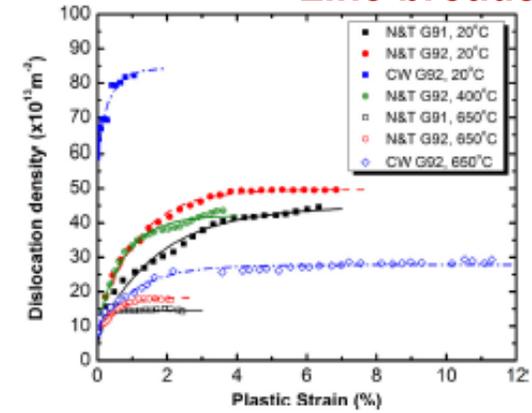


Lattice strains

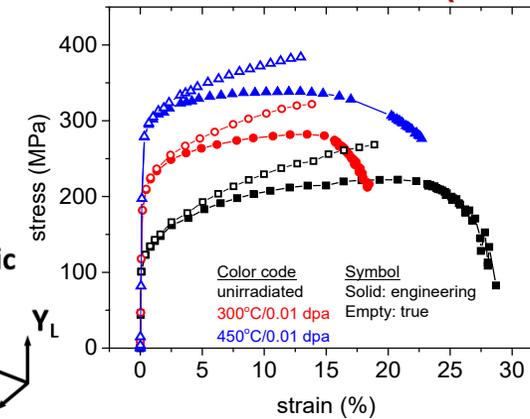


Wide angle x-ray scattering

Line broadening

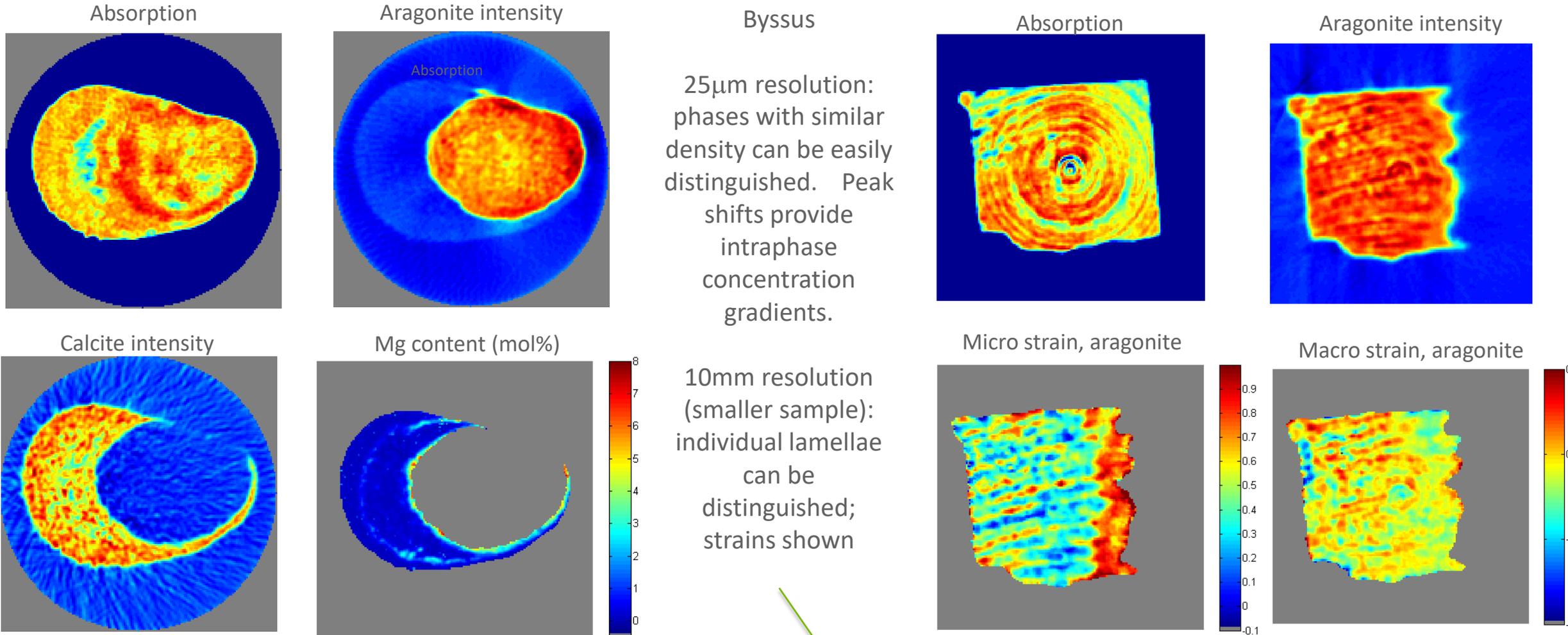


Stress-strain curves (traditional)



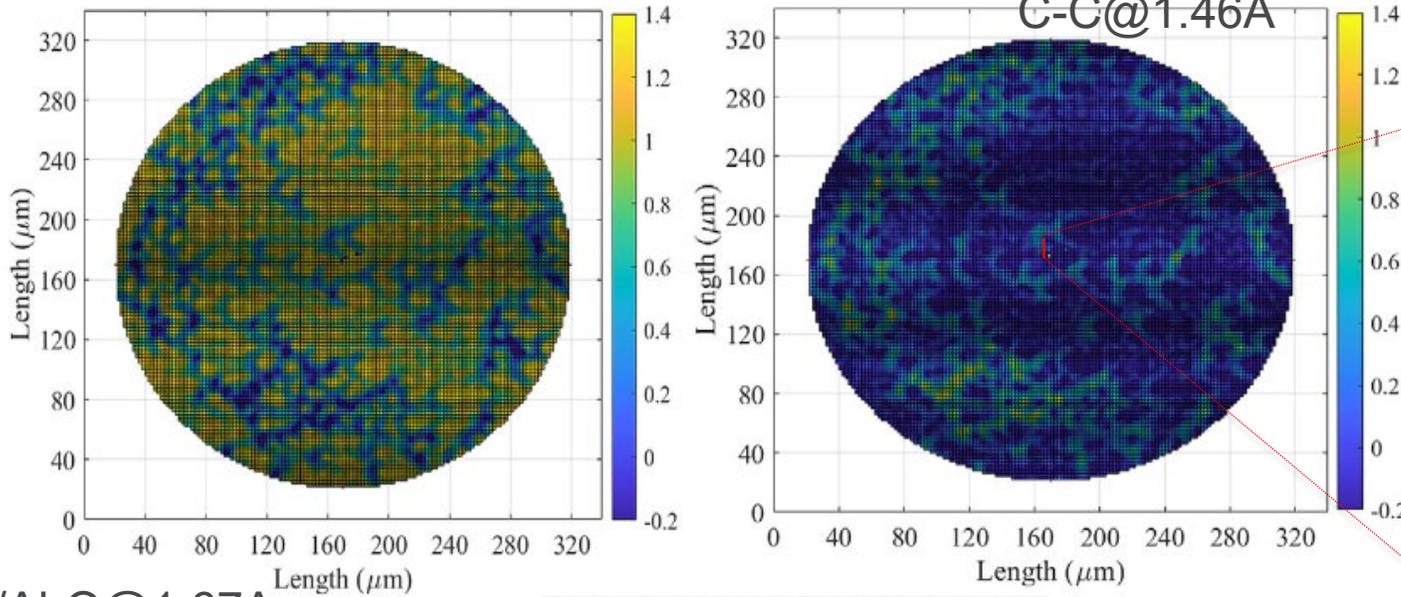
SCATTERING-BASED TOMOGRAPHY

- Useful for nano-grains, high deformation, weakly ordered systems (WAXS/PDF,SAXS)
- These are typically energy materials, geomaterials or biological materials
- Reconstruct a 2D scattering pattern per voxel: rich microstructural information



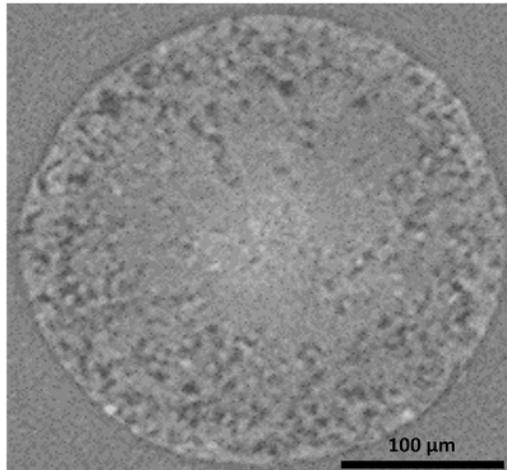
SCATTERING-BASED TOMOGRAPHY

- C-fiber metakaolin geopolymer composites ('green concrete')
- Local PDF measurements identify local atomic structure at fiber/matrix interface
- Si/Al-O bonding associated with C-O-Al linkages (from DFT) @ interface
- Responsible for good mechanical properties?

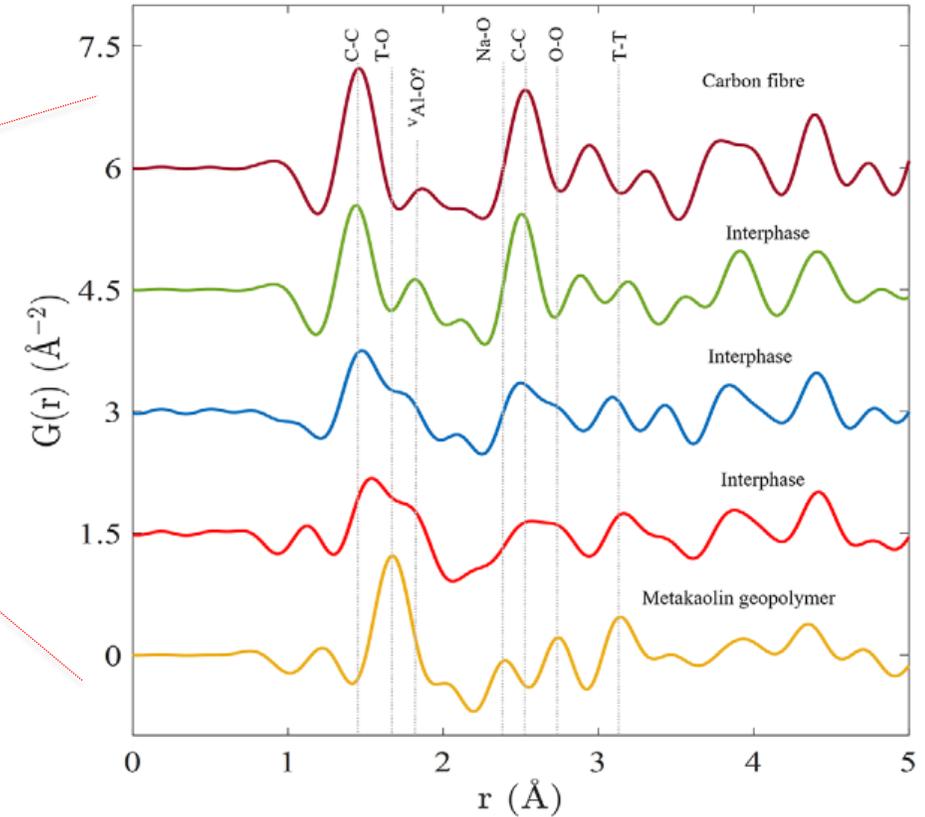


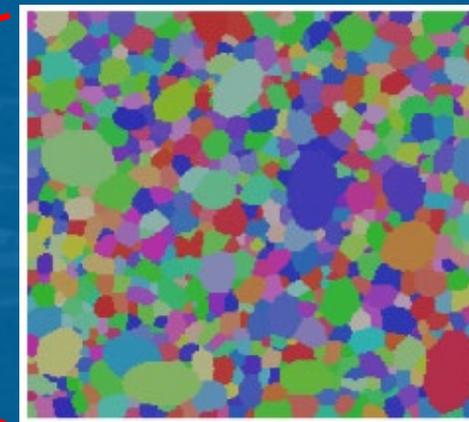
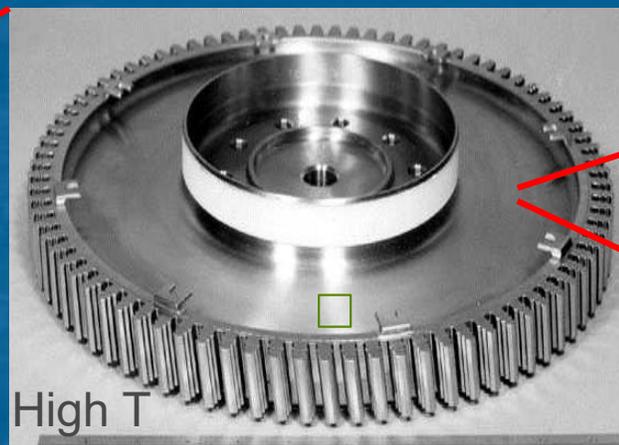
Si/Al-O@1.67Å

ST: $2 \times 10 \mu\text{m}^2$ beam
AT: $\sim 1 \mu\text{m}$ resolution



Absorption





DETAILED SCIENCE CASE: FATIGUE IN AN EMBEDDED INCLUSION

Contents lists available at [ScienceDirect](https://www.sciencedirect.com)

 **Acta Materialia**

journal homepage: www.elsevier.com/locate/actamat



Full length article

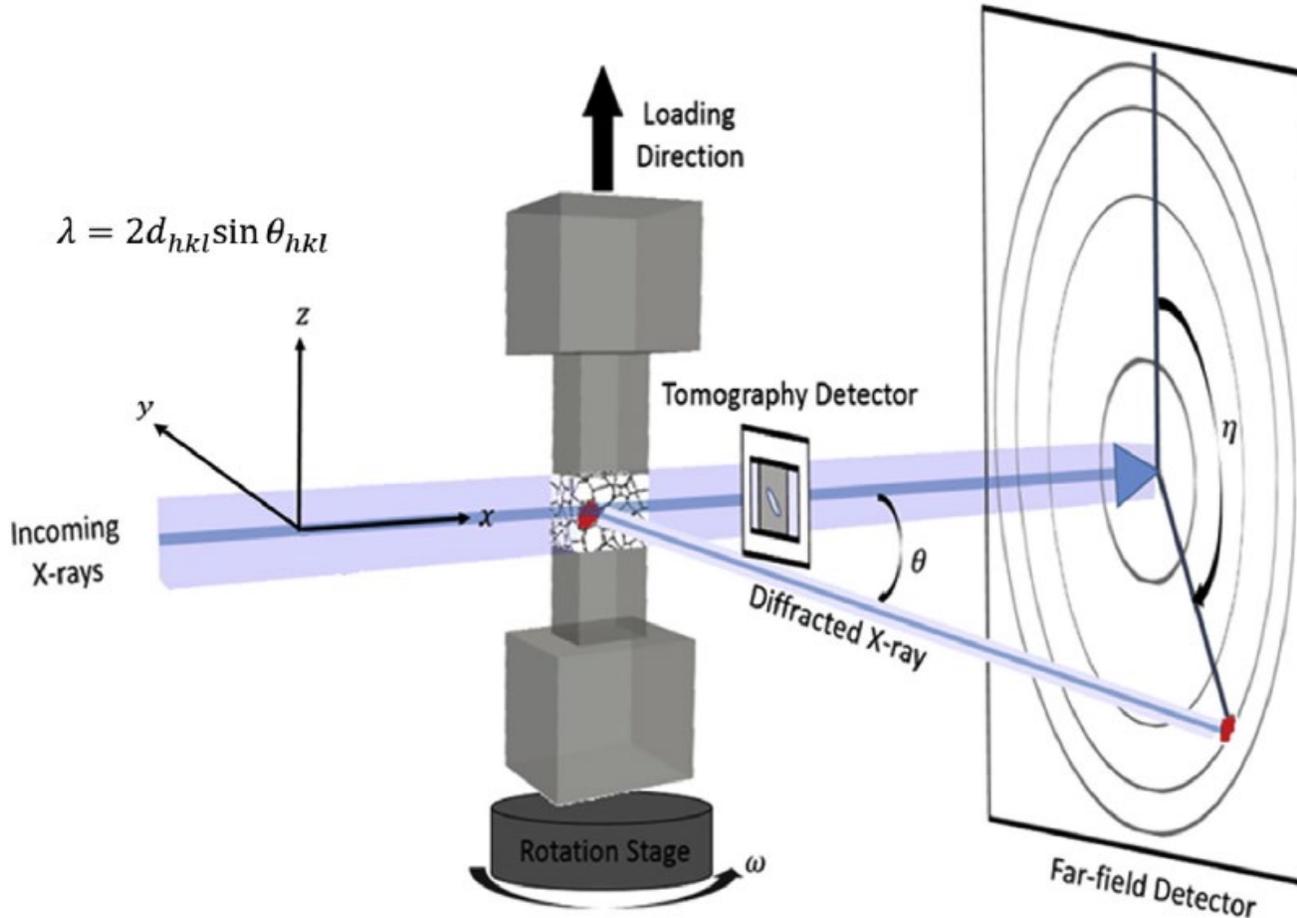
Investigation of fatigue crack initiation from a non-metallic inclusion via high energy x-ray diffraction microscopy  CrossMark

Diwakar Naragani ^a, Michael D. Sangid ^{a,*}, Paul A. Shade ^b, Jay C. Schuren ^{b,1}, Hemant Sharma ^c, Jun-Sang Park ^c, Peter Kenesei ^c, Joel V. Bernier ^d, Todd J. Turner ^b, Iain Parr ^e

^a School of Aeronautics and Astronautics, Purdue University, West Lafayette, IN 47907, USA
^b Materials and Manufacturing Directorate, Air Force Research Laboratory, Wright-Patterson AFB, OH 45433, USA
^c Advanced Photon Source, Argonne National Laboratory, Argonne, IL 60439, USA
^d Engineering Directorate, Lawrence Livermore National Laboratory, Livermore, CA 94550, USA
^e Rolls-Royce plc, Derby, DE24 8BJ, UK

FATIGUE IN EMBEDDED INCLUSION

Experimental Details



E=65.3 keV

Direct beam tomography

- 1.5 (H) x 1 (V) mm² beamsize
- 1800 images over 360 deg
- ~5 min per 1 mm³ volume

Far-field HEDM

- 1.5 (H) x 0.1 (V) mm² beamsize
- 720 images over 180 deg
- ~10 min per 0.1 mm³ volume (~2k grains)
- Build up larger volumes by vertical translation

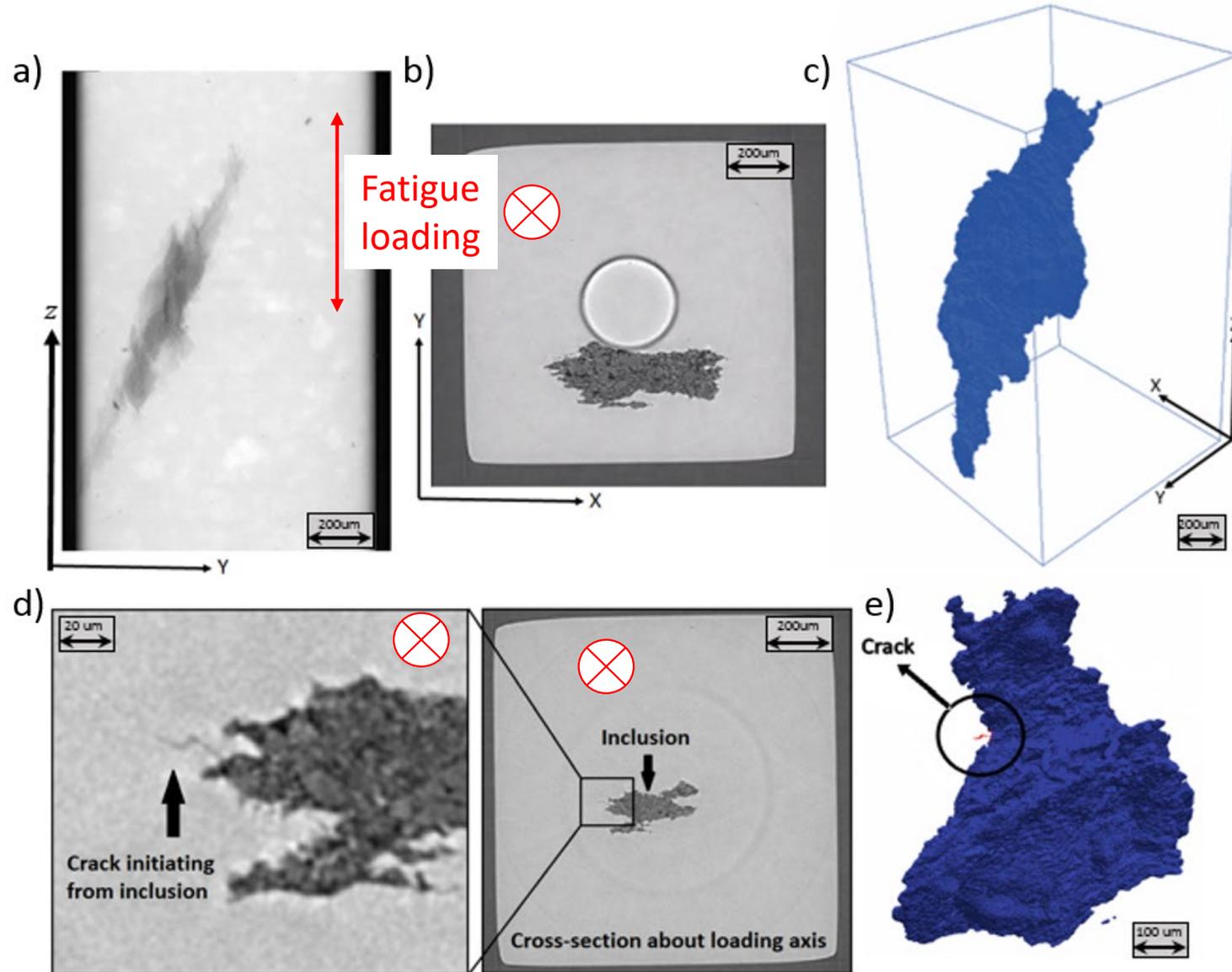
Fatigue loading

- RAMS device (in-grip rotation)
- Interrupt at several fatigue cycles for x-ray measurements at min/max load
- N=1,2,5,10,20,50,100,200,500,1k,2k,5k,10k

Al₂O₃ inclusion (~1.3mm tall) seeded in Ni superalloy (HT to equiaxed ~30um grain size)

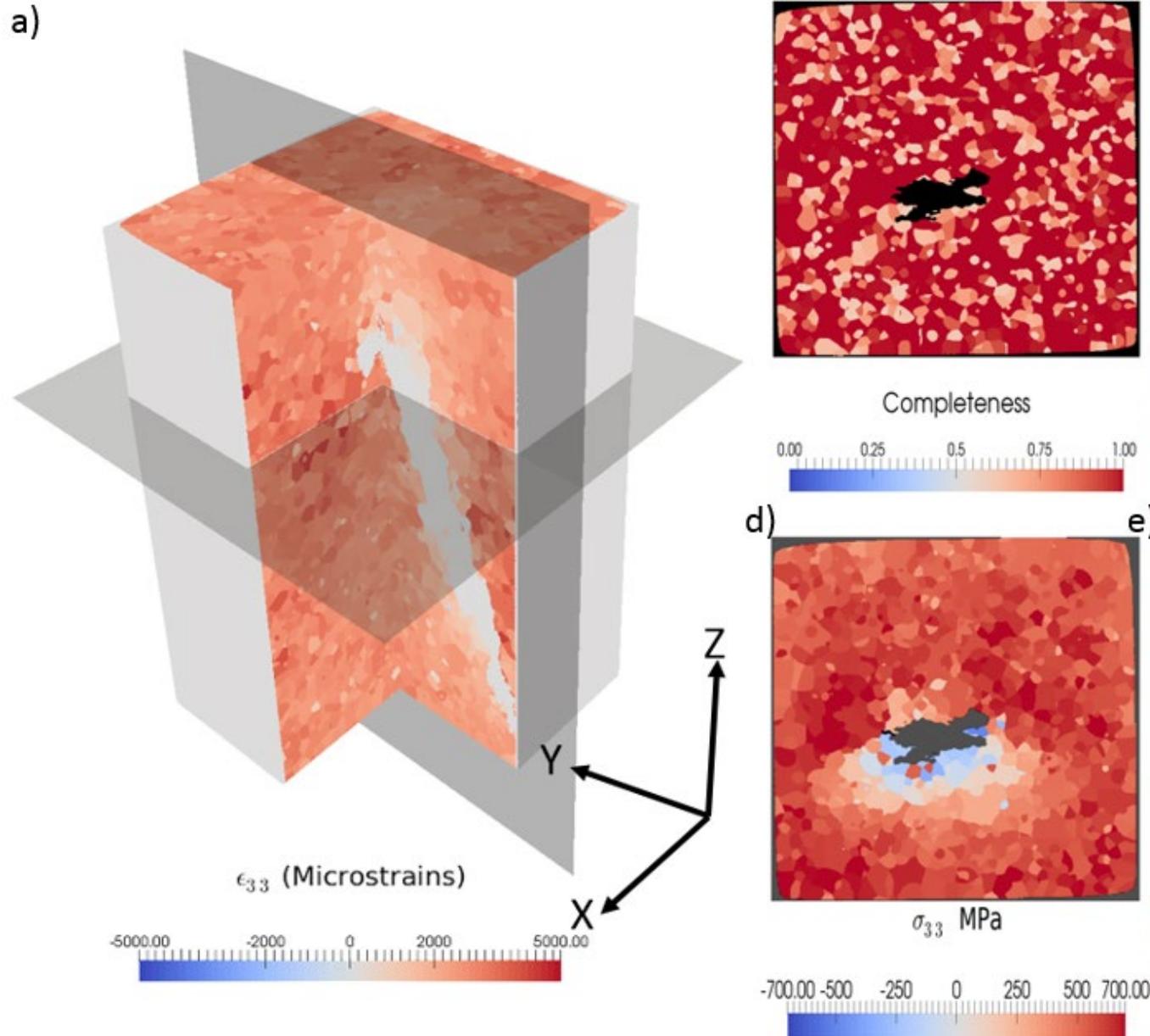
Found with ultrasound then EDMd to ~center in 1x1 mm² cross section sample

FATIGUE IN EMBEDDED INCLUSION: TOMOGRAPHY



- Sample radiograph and renderings of reconstructed volume (resolution $\sim 1.5\mu\text{m}$).
- Complex shape of inclusion mapped
- After cycling to 10k cycles, a crack was found to initiate at the matrix inclusion interface

FATIGUE IN EMBEDDED INCLUSION: 3D STRAINS



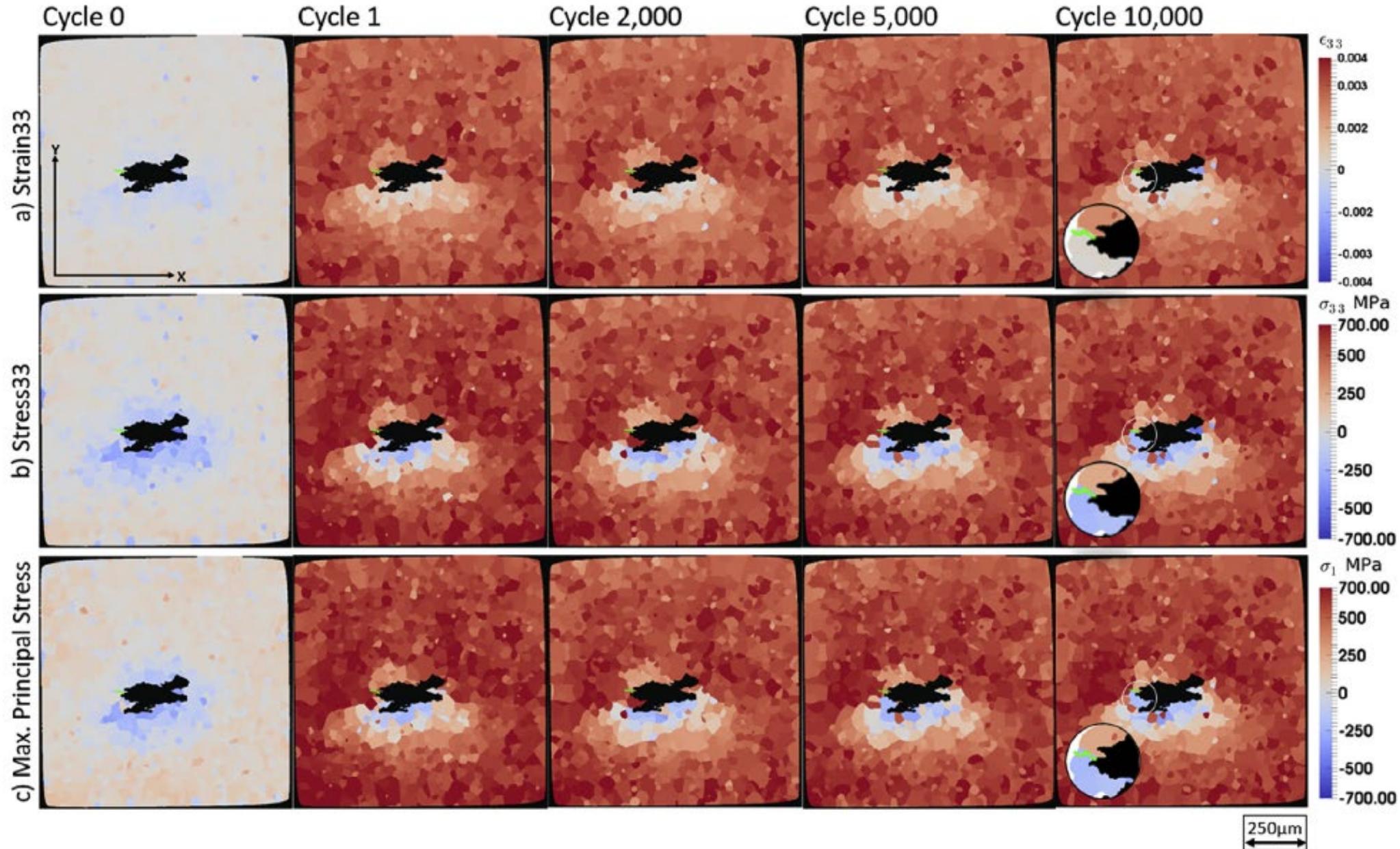
Leuguerre tessellation for grain maps.

Strain tensors for each of $\sim 2k$ matrix grains per 0.1mm layer.

Significant gradients near Al_2O_3 .

Al_2O_3 too fine to determine grain-resolved strains.

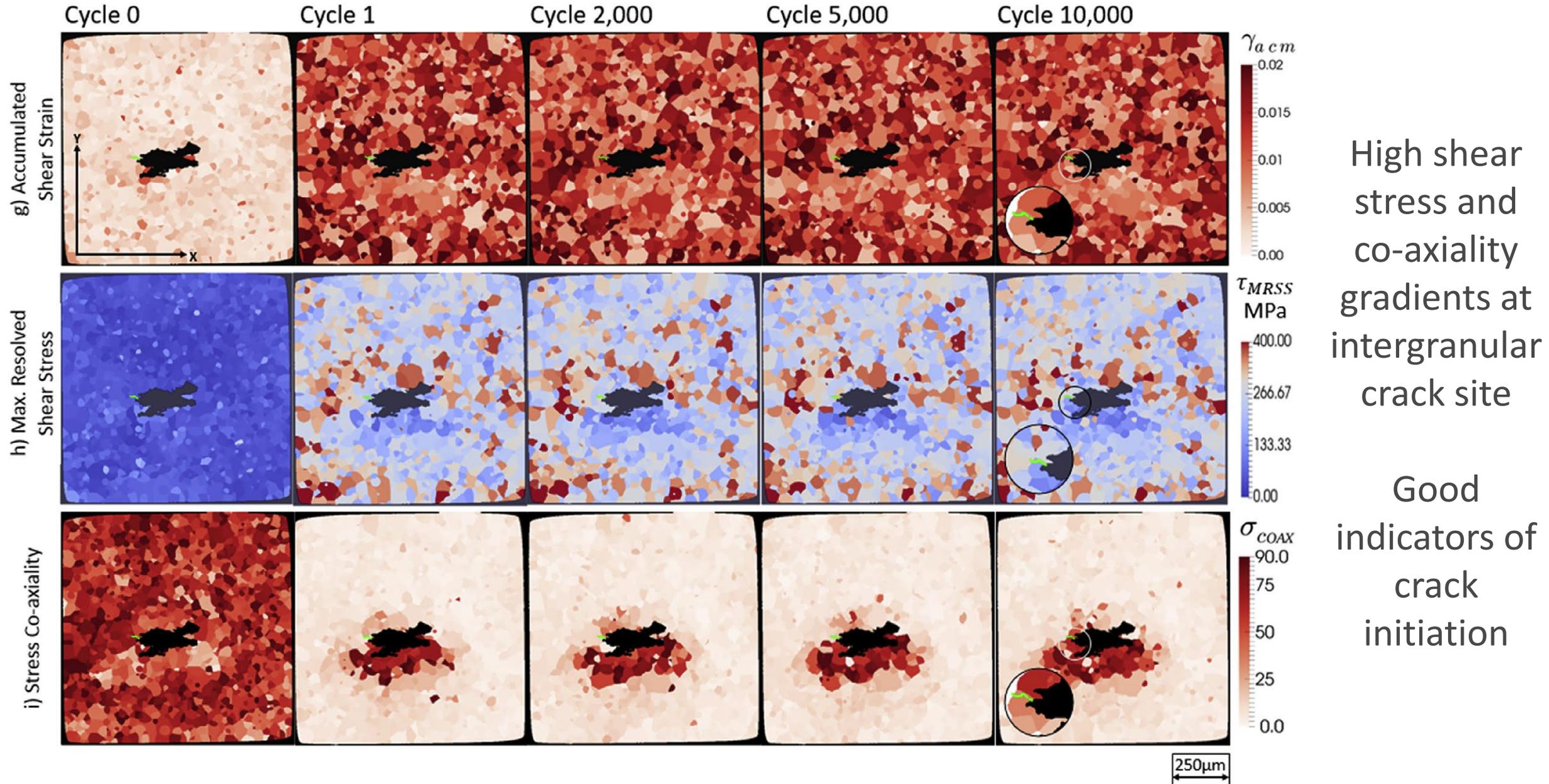
FATIGUE IN EMBEDDED INCLUSION: ϵ - σ EVOLUTION



ϵ - σ gradients due to inclusion (starting as residuals)

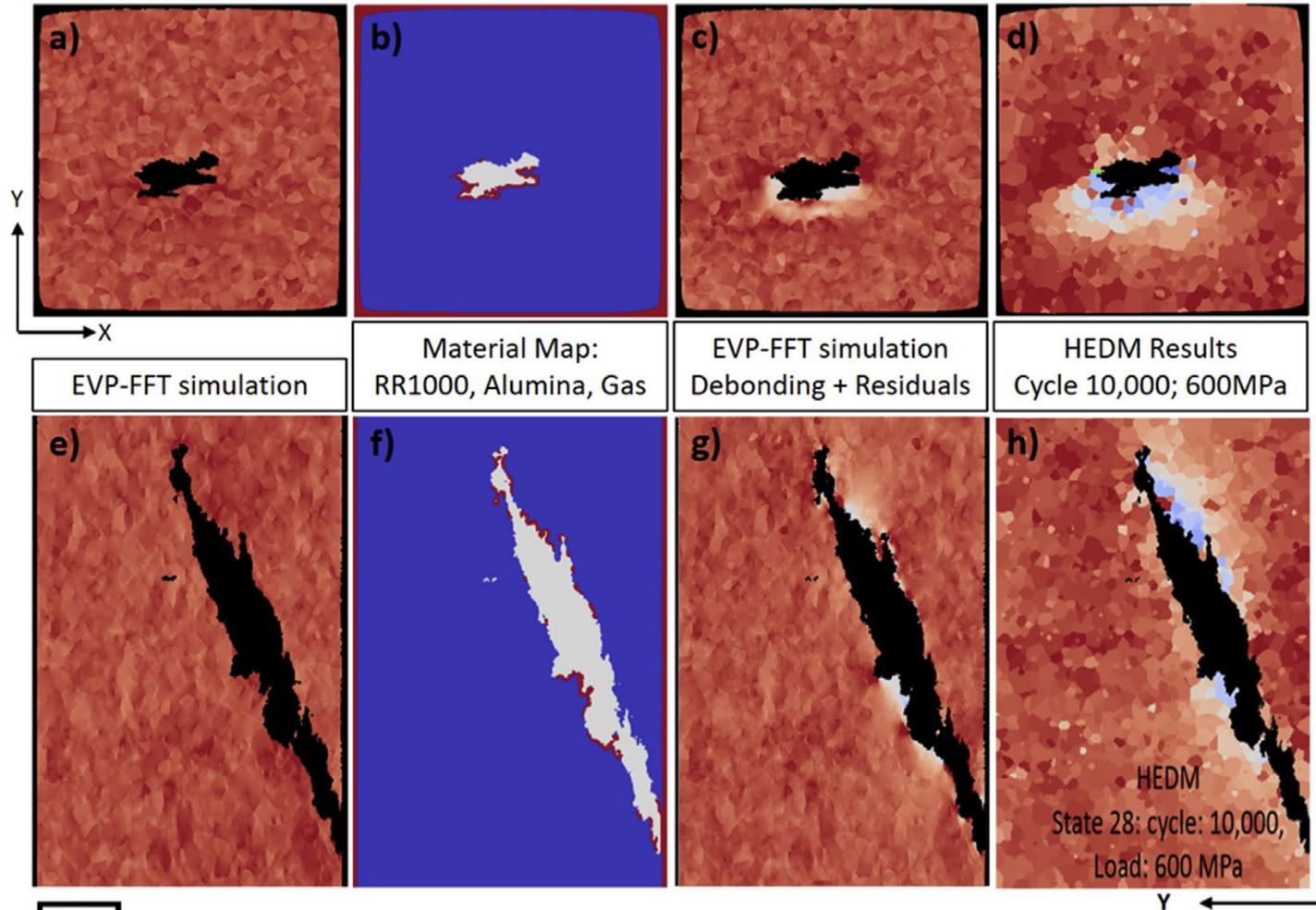
ϵ - σ in given grain are \sim stable until crack initiation at \sim 10k cycles

FATIGUE IN EMBEDDED INCLUSION: ε - σ EVOLUTION



FATIGUE IN EMBEDDED INCLUSION: STRESSES || LOADING

Elasto-viscoplastic FFT grain-level model

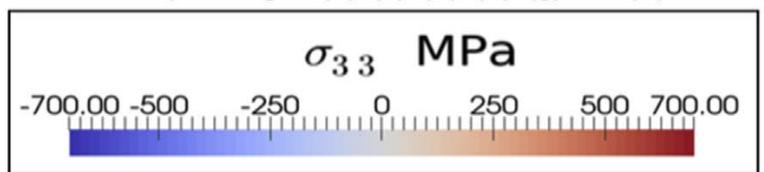


250µm

Corresponding to (b) and (f)

RR100
Alumina inclusion
Dummy phase / buffer / de-bonding

Corresponding to (a), (c), (d), (e), (g) and (h)



When model incorporates:

- Microstructure & geometry
 - from tomography & ff-HEDM
- Residual stresses
 - from ff-HEDM @ no load
- Debonding
 - From ff-HEDM @ load

Grain-level stresses compare well to those from ff-HEDM

Enhances ability to locate hot-spots (e.g. crack formation) eg:

Contents lists available at ScienceDirect
 Acta Materialia
 journal homepage: www.elsevier.com/locate/actamat

Full length article
 X-ray characterization of the micromechanical response ahead of a propagating small fatigue crack in a Ni-based superalloy

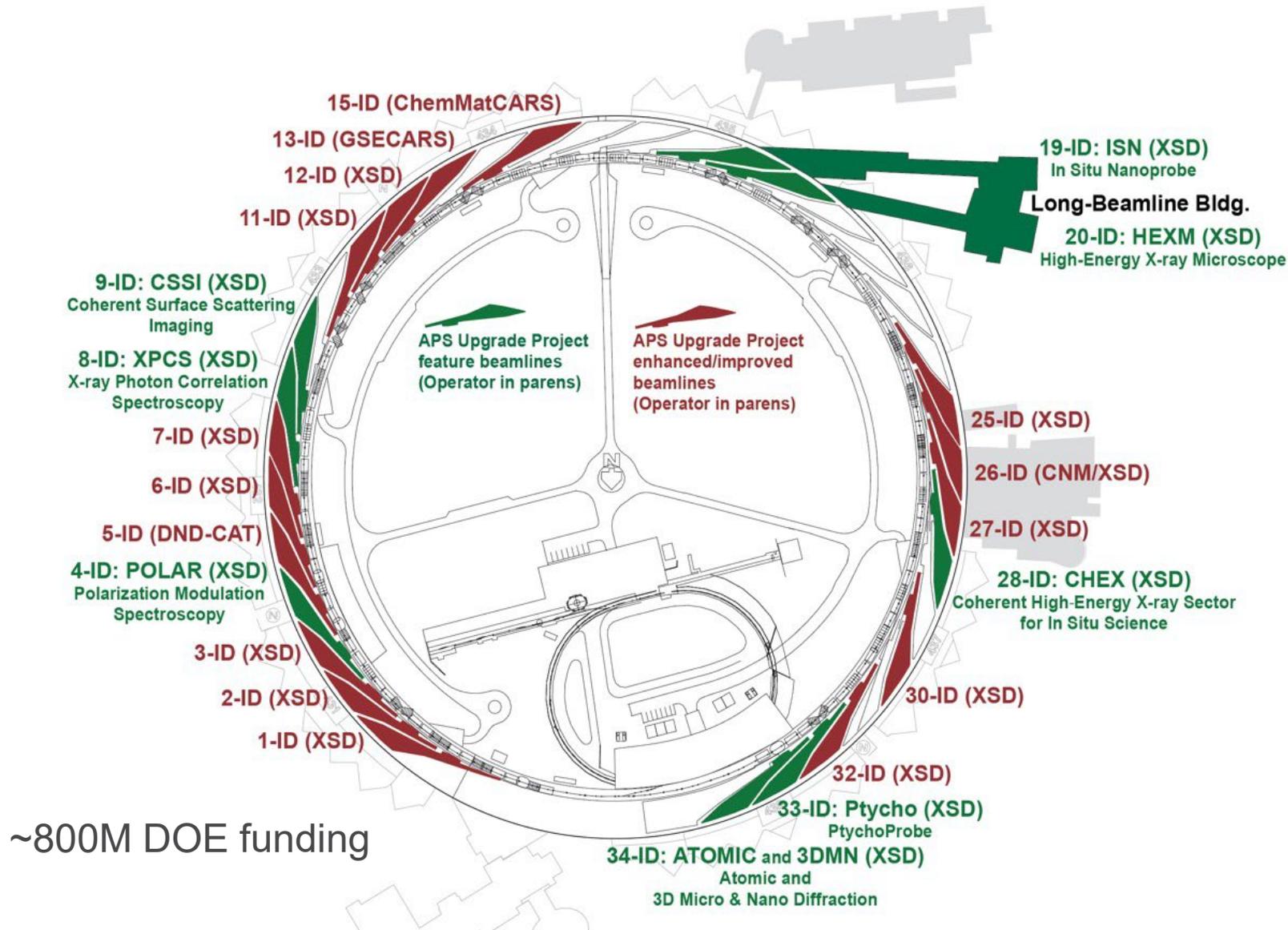
Diwakar P. Naragani^a, Paul A. Shade^b, Peter Kenesei^c, Hemant Sharma^c, Michael D. Sangid^{a,*}

^a School of Aeronautics and Astronautics, Purdue University, West Lafayette, IN, 47907, USA
^b Materials and Manufacturing Directorate, Air Force Research Laboratory, Wright-Patterson AFB, OH, 45433, USA
^c Advanced Photon Source, Argonne National Laboratory, Argonne, IL, 60439, USA

OUTLOOK: APS UPGRADE AND NEW HEX CAPABILITIES

APS UPGRADE PROJECT (APS-U)

Dark-period April 2023-June 2024



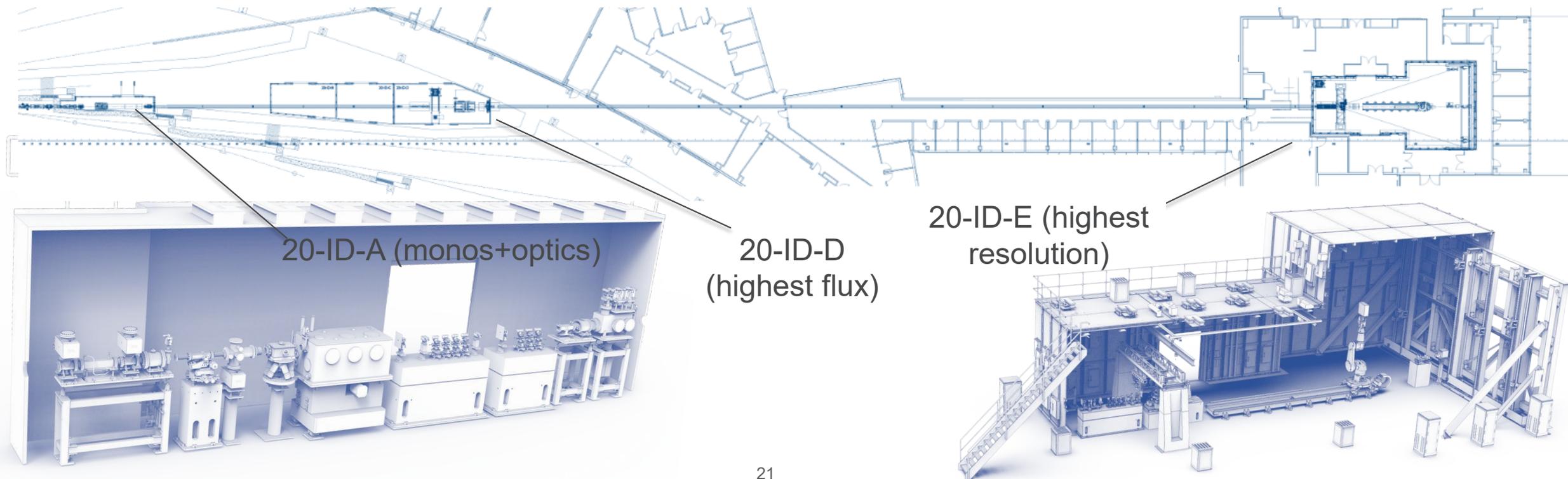
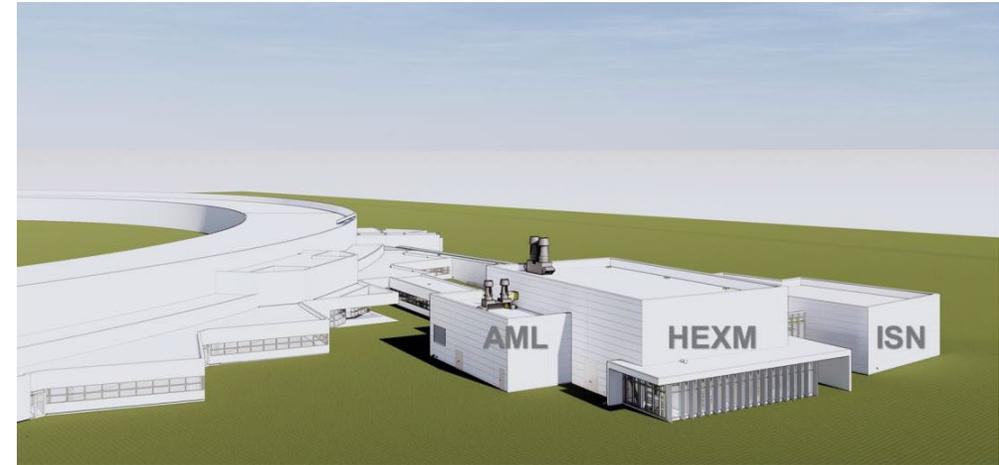
- New storage ring, **42 pm** emittance @ 6 GeV, 200 mA
- New and updated insertion devices, including SCUs
- Combined result in brightness increases of up to 500x
- 9 new feature beamlines + Long Beamline Building
- 15 enhanced and improved beamlines
- Exploit high performance computing, AI



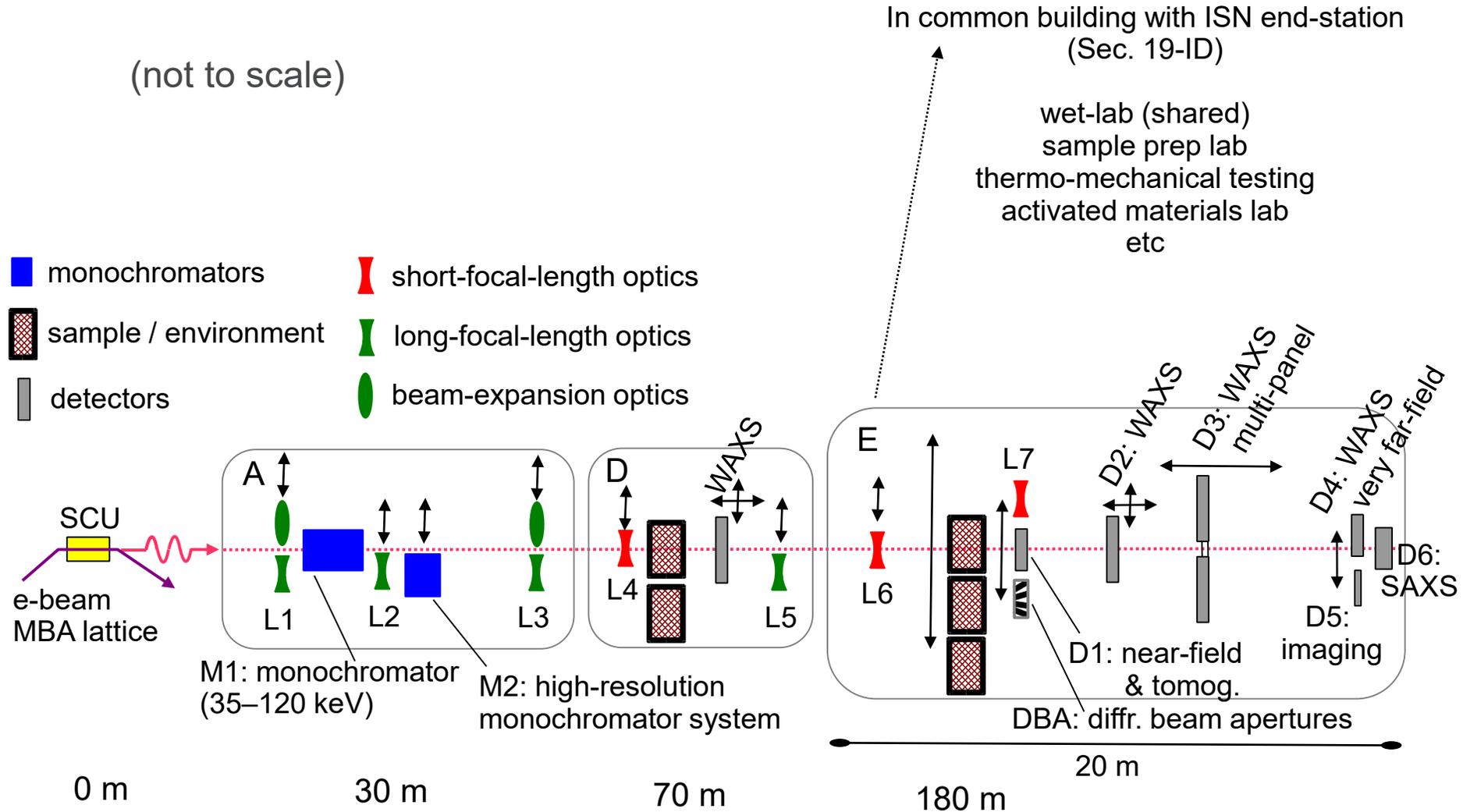
HEXM 'first experiments' discussion @ APS-Users Meeting May 4 2023 (virtual, free registration)

HEXM BEAMLINE @ 20-ID

- One of two 'long beamlines' under APS-U
- Two new white-beam hutches, at nominal distances D@70 meters and E@180m
- 20-ID-E in Long Beamline Building shared with 19-ID In Situ Nanoprobe
- Activated Materials Lab next to 20-ID-E (NSUF/DOE-NE)



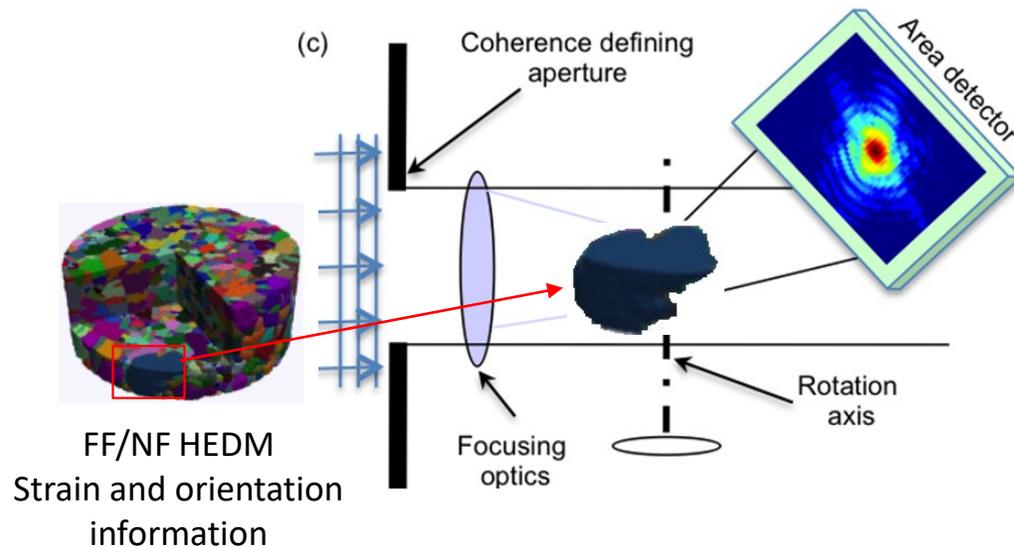
HEXM BEAMLINE @ 20-ID



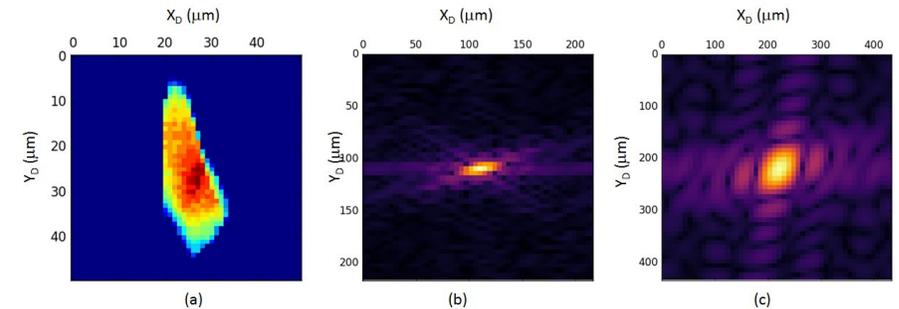
DARK-FIELD IMAGING

Enabled by new sources & beamlines: **HEXM @ APS-U**

- Lensless: BCDI -> MBA transverse coherence at 50 keV will match that of today's APS at 10keV
- Lens-based: Dark-field microscopy (DTU, ESRF, APS-LDRD)
- Enabled by:
 - MBA Coherence, pre (post) sample lens optics, large hutch, high E resolution, high resolution detectors
- Explore various measurement strategies (e.g. ptychographic) and reconstruction algorithms
- 'Zoom-in' complement to today's HEDM : access to sub-grain & nano-grain information not achievable today
- Helping users choose technique(s)/modes to use is a challenge we are addressing



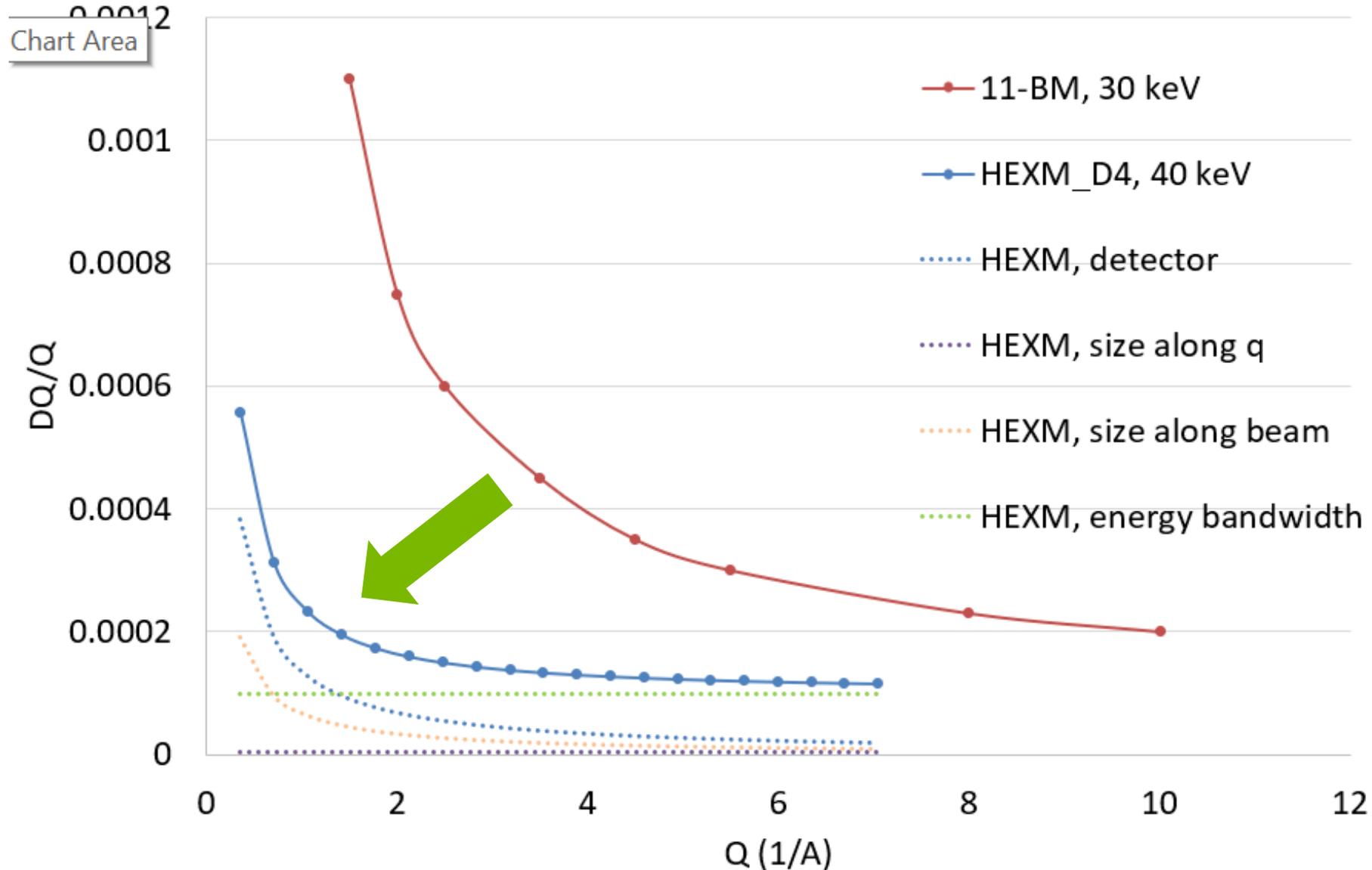
Simulations of BCDI patterns at $E = 40$ keV, sample-detector = 14 m, detector resolution = $10 \mu\text{m}$, $2\theta = 10^\circ$, grain size = $10 \mu\text{m}$. (a) 2D shape of the grain along the projection direction. (b) The grain is fully illuminated using perfectly coherent $50 \mu\text{m}$. (c) The grain is partially illuminated with ptychographic measurement strategy in mind.



Maddali et al, "Sparse recovery of undersampled intensity patterns for coherent diffraction imaging at high X-ray energies", *Sci Rep.* 8 (1) (2018)

RECIPROCAL SPACE RESOLUTION

HEXM @15m
samp-det,
collimated beam



(10um pixel size)

(50um grain)

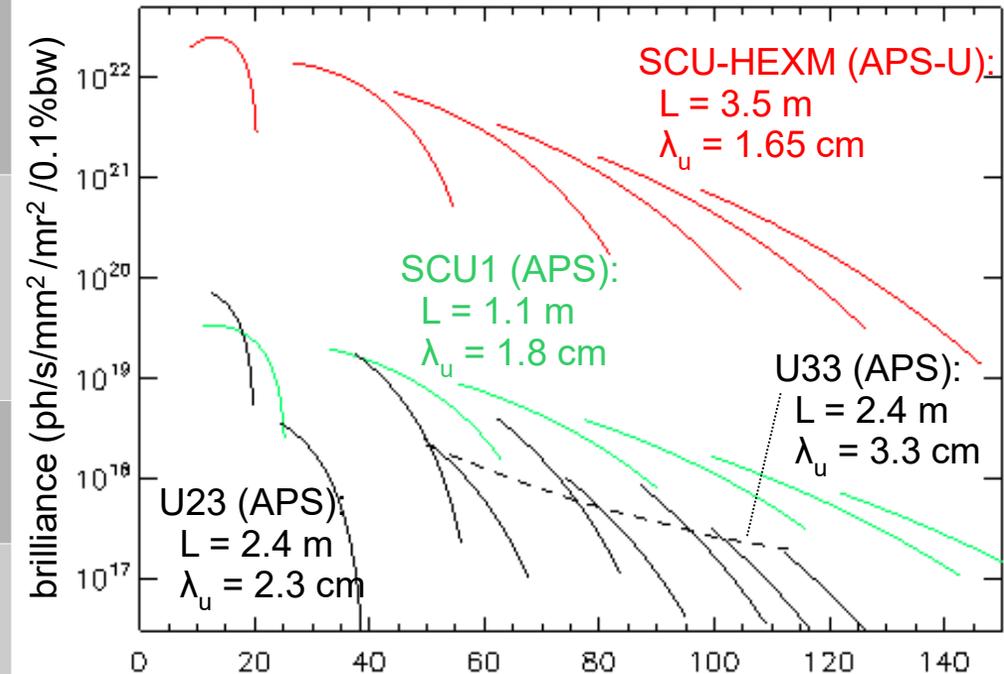
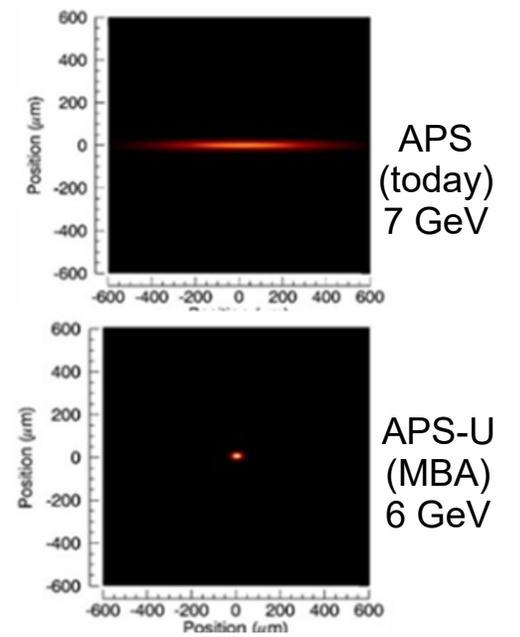
($\Delta E/E=1e-4$)

note $\Delta E/E$ to $3e-5$
should be possible

EXPERIMENTAL TECHNIQUE GAIN FACTORS

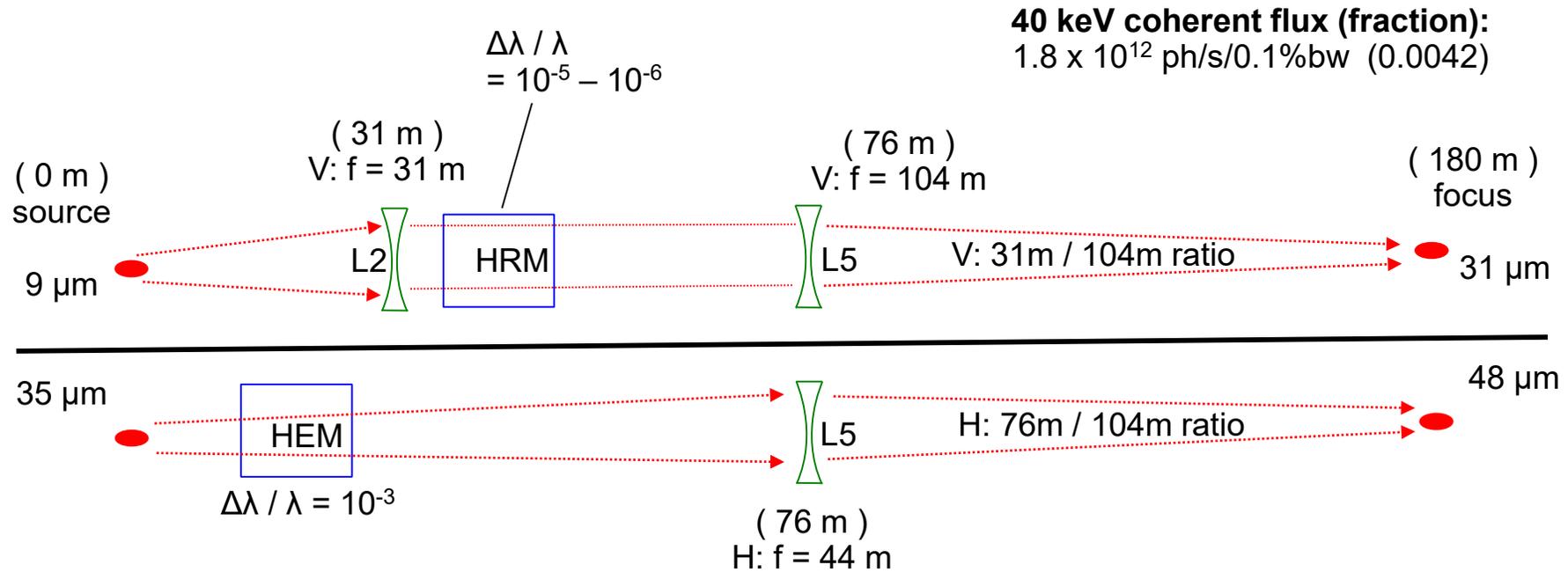
- Gains at 70 keV relative to today's 70 m distance at 1-ID-E with SCU1
- SCU1: 1.08 m long, 1.8 cm period, $n = 5$
- Future SCU-HEXM: 3.5 m long, 1.65 cm period, $n = 7$

Figure of merit	Experiment	"flat" (70 m)	"flat" (180 m)	"round" (180 m)	timing "round" (180 m)
central cone flux	- large unfocused beam (tomography)	4.6	4.6	4.4	4.3
flux density	- apertured unfocused beam - 2D-focused flux (spot size unimportant) (ff-HEDM, SAXS, PDF, fluorescence)	10	1.5	1.3	1.0
brilliance, coherent flux	- 2D-focused flux density (credit for spot size) (ST, ff-HEDM, SAXS, PDF, Fluorescence) - coherence (BCDI)	530	530	250	190
vertical flux density	- line-focused flux (focal width unimportant) (nf-HEDM)	4.6	1.8	1.4	1.3
vertical brilliance	- 1-D focused flux density (credit for focal width) (nf-HEDM)	13.6	13.6	5.2	4.5



LARGE, COHERENT FOCAL SPOTS (ZOOM-IN)

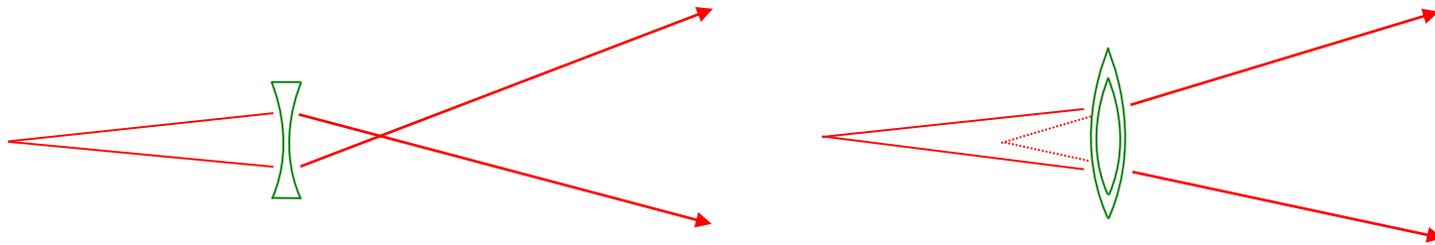
- Bragg coherent diffraction imaging (BCDI) on relatively large grains (tens of μm) requires similarly sized coherent focal spots.
- **MBA lattice (“flat”)** source offers $\sim \times 500$ (150) - fold improved coherent flux (fraction), but requires low-demag, or even magnification geometries with respect to the small source.
- A long beamline facilitates such a configuration.



For a 70 m beamline, such large focal spots (in vertical) are not achievable.

BEAM-EXPANDING REFRACTIVE OPTICS (ZOOM-OUT)

- Some techniques requires a large beam in one or both directions:
 - standard μ -CT
 - nf-HEDM uses line-focus, vertical $\leq 1 \mu\text{m}$, many mm horizontal
- Beam expanders are efficient on a long beamline with a beam that starts small:
 - low refractive power needed
 - small aperture needed

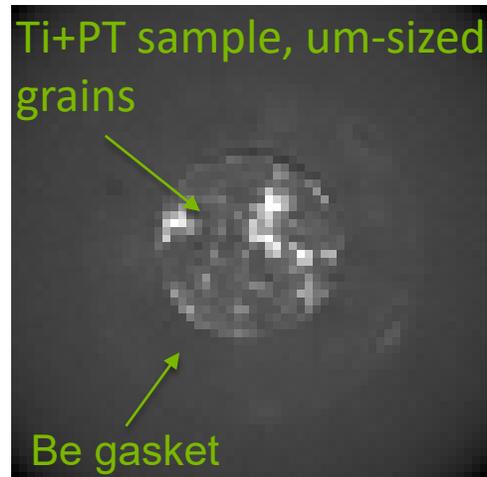


MBA - 41 pm brightness mode, 3.5 m SCU, 70 keV

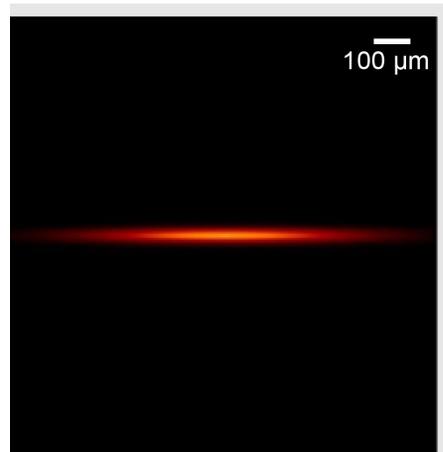
horizontal beam size at 35 m:	0.47 mm FWHM
horizontal beam size at 180 m:	2.46 mm FWHM
expand with:	diamond lens $f = - 55.2 \text{ m}$ at 34 m
	0.6 mm aperture
expanded size at 180 m:	4.4 mm FWHM
efficiency:	69 %

For a 70 m beamline, beam expanders are less efficient, not straightforward.

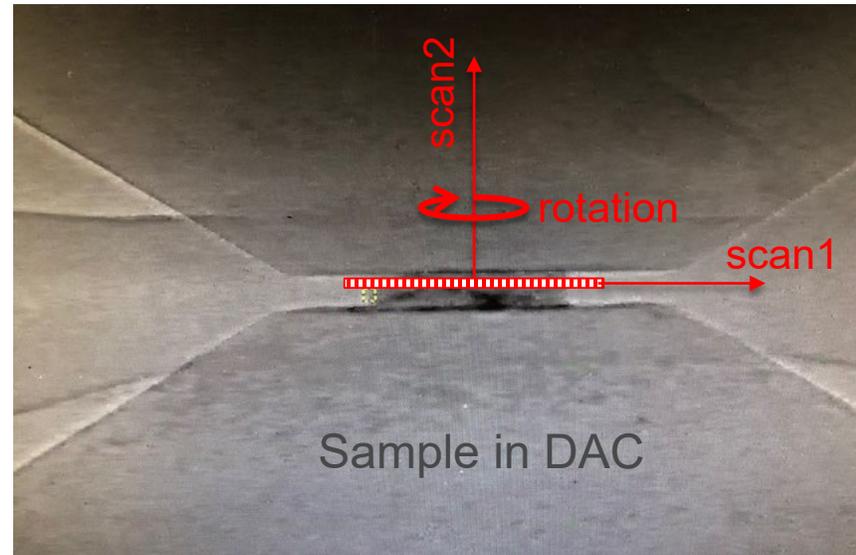
MULTI-MODE IMAGING IN EXTREME ENVIRONMENTS



10um resolution



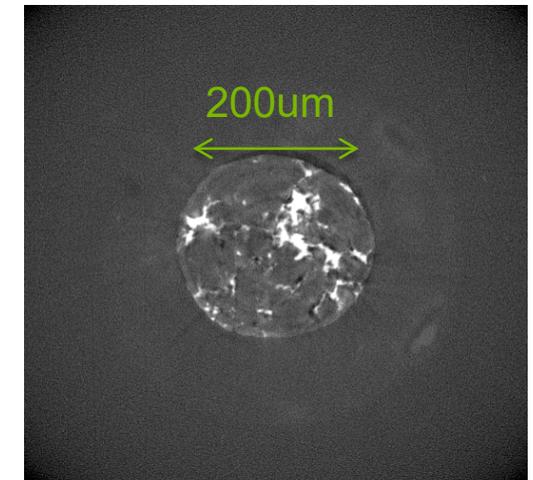
APS Beam



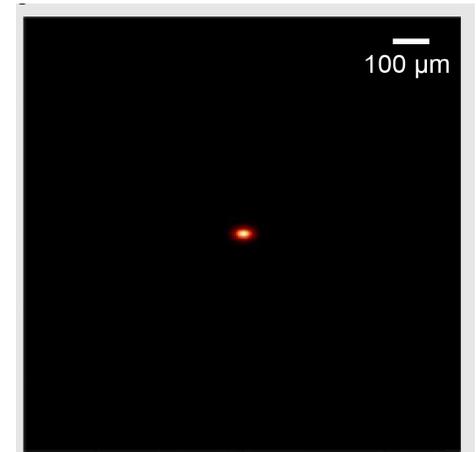
APS U

Rotate and Scan (OD, 1D or 2D)

- Smaller APS-U horizontal beamsize -> enhanced resolution/flux
- Voxellized scattering information (phases, strains, etc):
 - Higher resolution for scattering tomo (shown)
 - Higher disorder for PF-HEDM (grain-resolved)

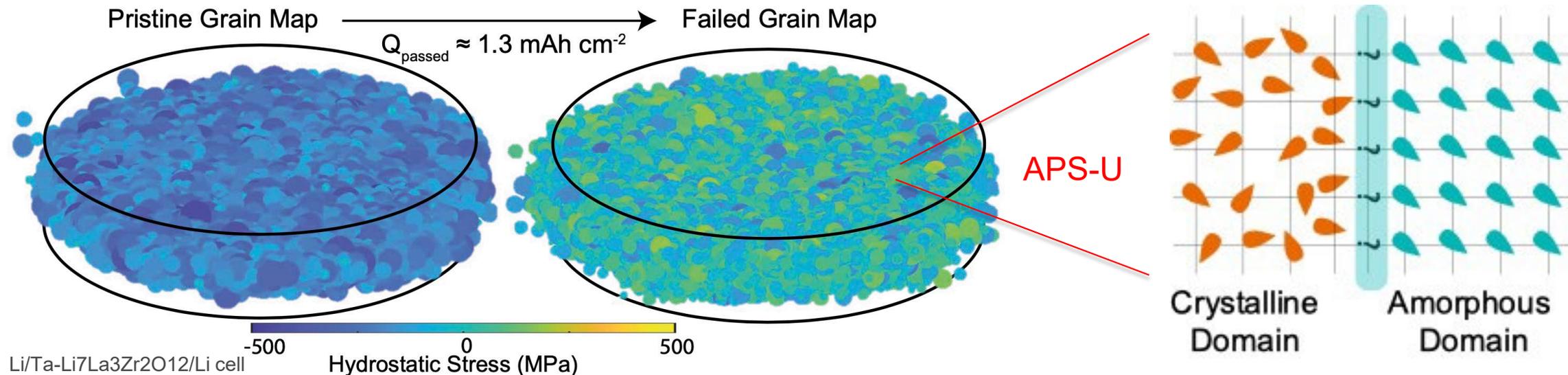


1 um resolution

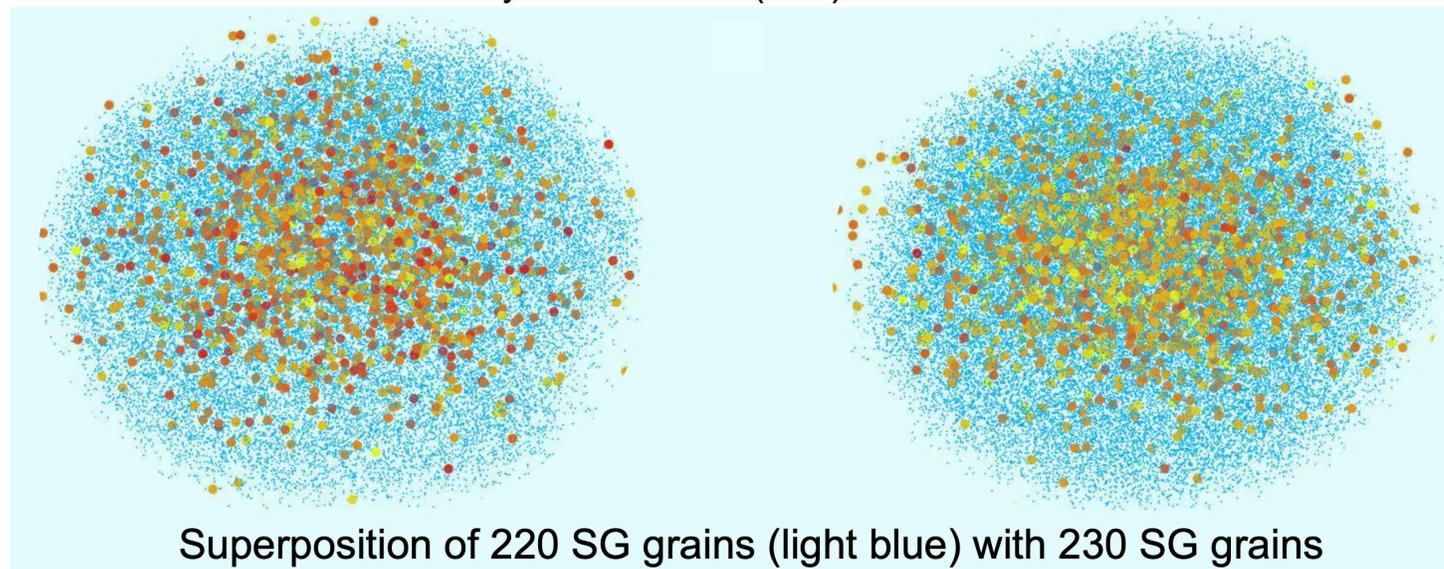


APS-U Beam

MULTI-MODE IMAGING OF SOLID STATE BATTERIES



Li/Ta-Li₇La₃Zr₂O₁₂/Li cell



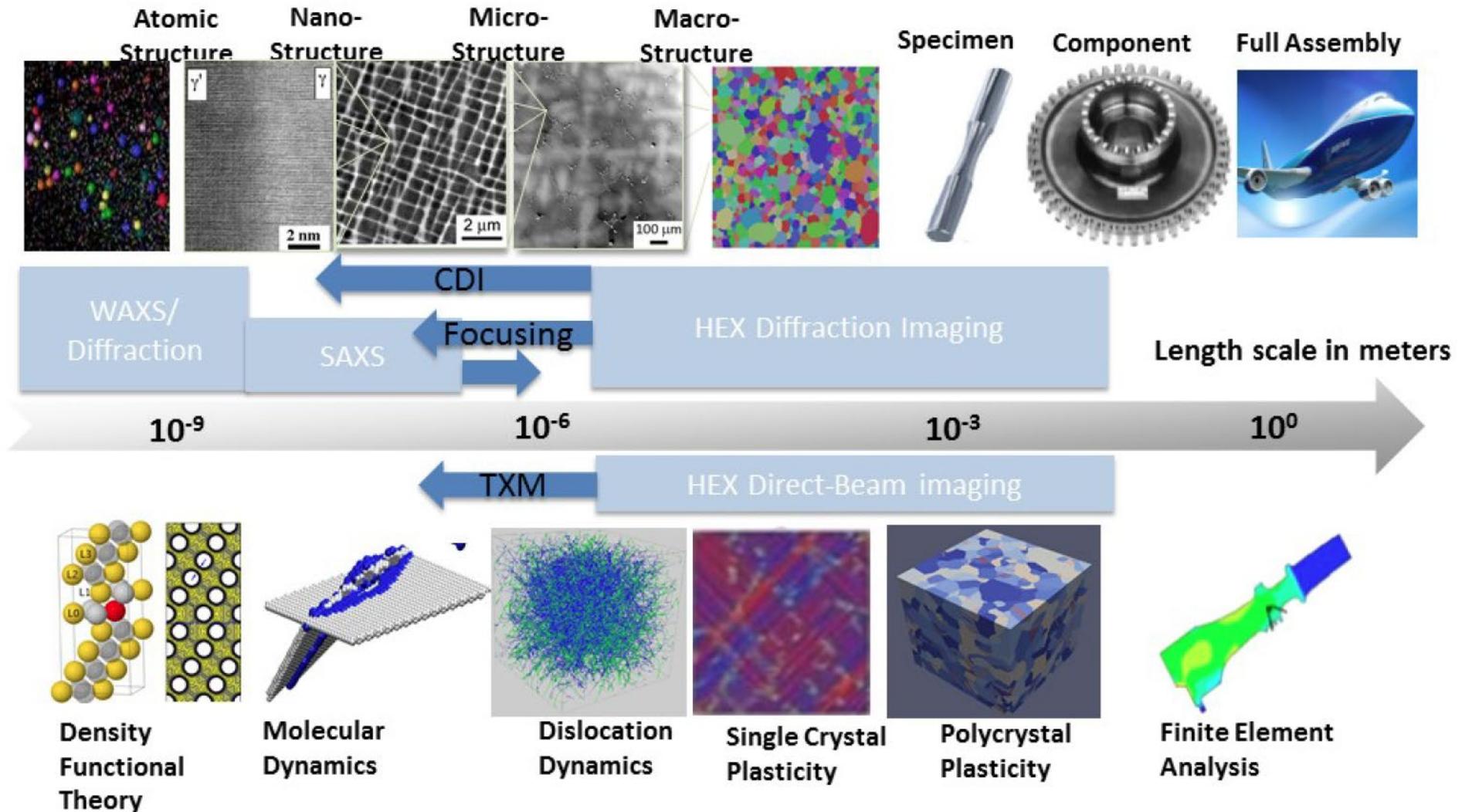
- SSB materials -> complex interfaces: amorphous/crystalline, polymorphic
- Decomposition reactions at interfaces (thermally/electrochemically driven) lead to disparate regions affecting transport
- Zoom-out -> identify “problem” zones
- Zoom-in -> probe inter/intra-grain dynamics as well as grain boundaries

**2mm diam. samples in-operando:
‘real’ electrochemical conditions**

M.B. Dixit et al, ‘Status and Prospect of in-situ and operando characterization of solid-state batteries’, Engineering & Environmental Science 14 (9), 2021.

HEXM (20-ID) & 1-ID: MULTI-SCALE, MULTI-MODAL IMAGING

- Exploit MBA-emittance for world-leading high-energy x-ray characterization
- Bridge current length-scale gaps through direct- and reciprocal-space methods
- Multi-modal techniques: combinations of spatial zoom-in/out methods -> including NEW HE-coherence based



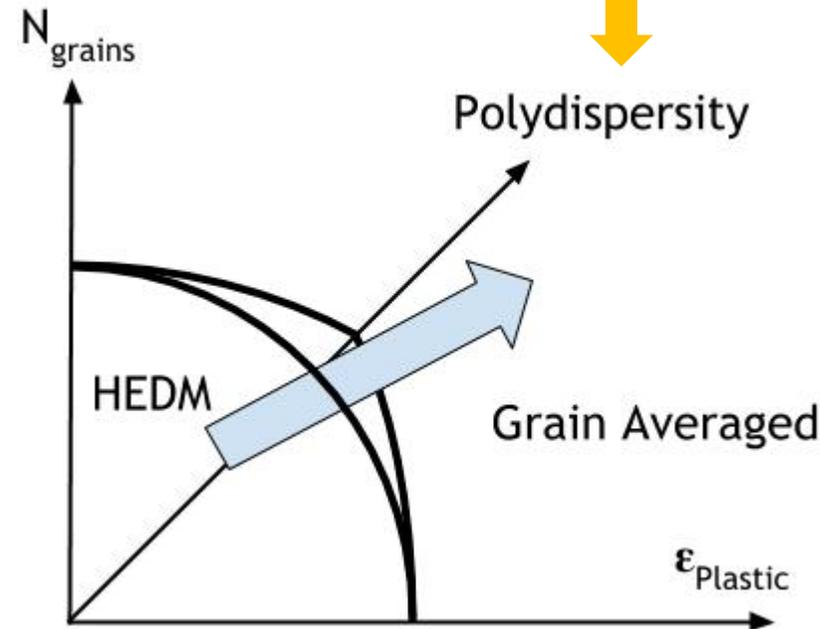
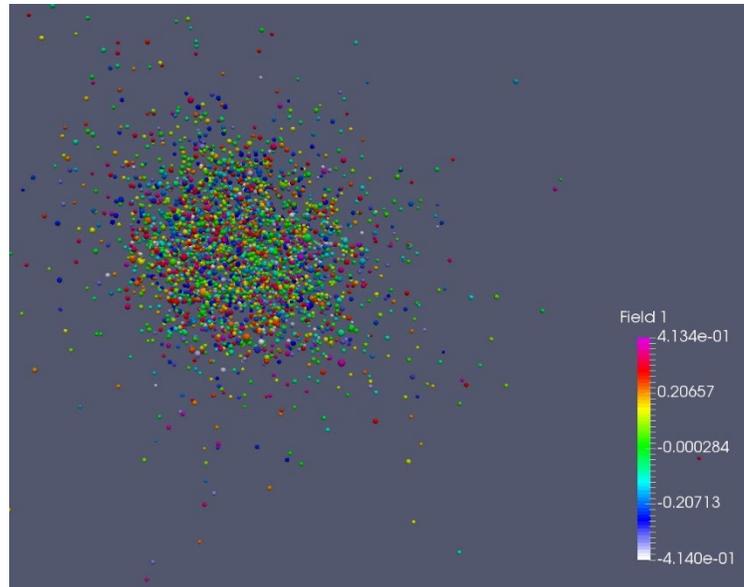
Scientific cases for hierarchical needs include: aerospace metals, batteries, SOFCs, nuclear materials and bio-materials

HEDM (GRAIN-RESOLVED) LIMITS

Wish to push HEDM 'envelope' out

- Software to treat spot overlap (MIDAS)
- Improved detectors, energy resolution, focusing

Monodispersed LaB6 ~1 μ m grain size reconstructed with 10k grains
Battery materials at limit: 1 μ m vertical slice of Tin electrode (~0.5-5 μ m grains)



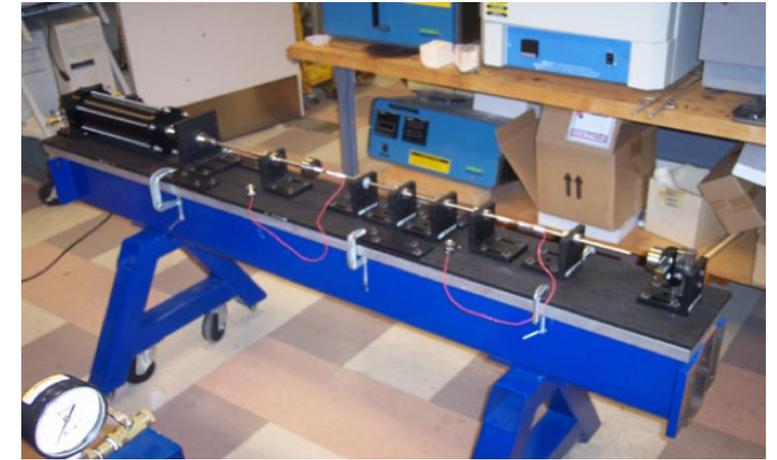
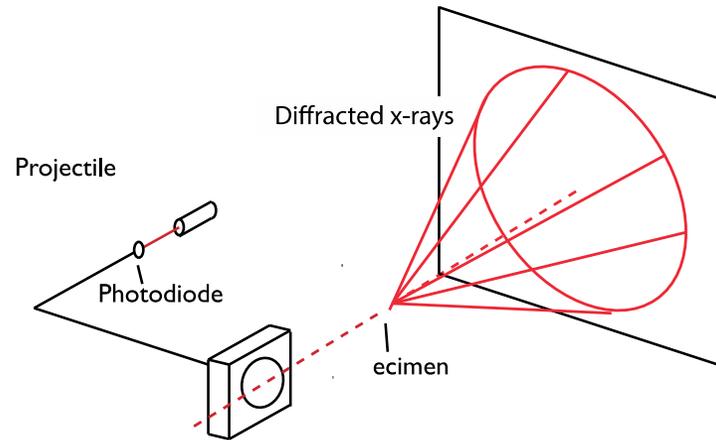
Diffraction intensity proportional to grain volume:

- Now use GE-RT41 with dynamic range 1e12
 - 10:1 max ratio in grain size (1000:1 in intensity)
- Pilatus (CdTe) have DR 1e20 (at least 100:1 possible)

Higher plastic strains using 2D focused beams and raster scanning and/or DFM techniques

TEMPORAL LIMITS

In situ diffraction during dynamic deformation



Today (since these measurements):

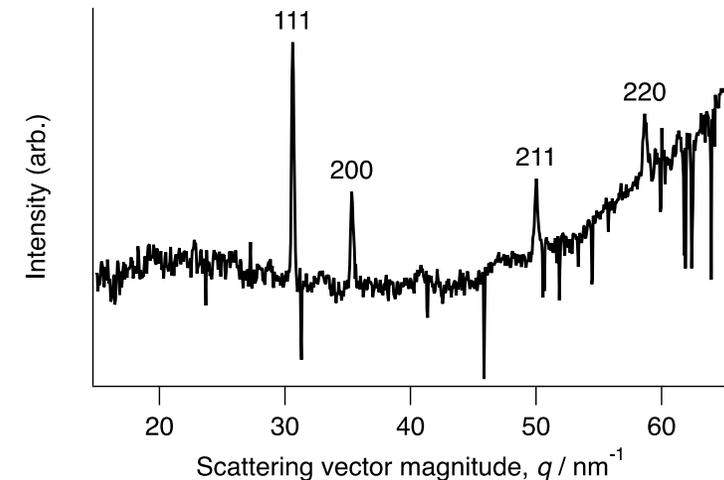
- ~3x more flux (SCU); confirmed during in-situ AM APS-U
- 5-10x additional flux (pink beam)
- ~ 1 μ s should be possible based on flux limit

Detector readouts (continuous):

- GE a-Si==200 ms
- Dexela CMOS==50 ms
- Pilatus CdTe==2ms
- Lambda==1ms

New HEX detectors needed to take fullest advantage of flux

Integrated lineout from Monel:(40 μ s exposure)



ACTIVATED MATERIALS LABORATORY (AML)

Objectives

- Facilitate users to safely conduct experiments on activated materials at APS
- Improve sample accessibility and operational flexibility -> **enhance scientific productivity and enable expansion of in situ testing capabilities**

Scope and Function

- A Radiological Facility
 - Receiving/shipping samples
 - (Dis)assembling sample holder/containment
 - Testing/maintaining *in-situ* equipment
- Handle nuclear reactor materials and fuels in solid form
- A central lab providing encapsulated Rad samples for characterization at APS beamlines

•Realization

- DOE/NSUF provided funding for construction
- Designed and approved using ALARA principles



Proximity to HEXM 20-ID-E endstation helpful for conducting experiments there, but AML can service any APS beamline

Data Handling and Real Time Processing

- HEXM beamline is projected to produce 250 TB/day (peak) and 4 PB per year
- Planning and R&D is in progress to scale existing HEXM HPC tools and utilize compression
- Heterogeneous computing model - CPU+GPU to handle APS-U



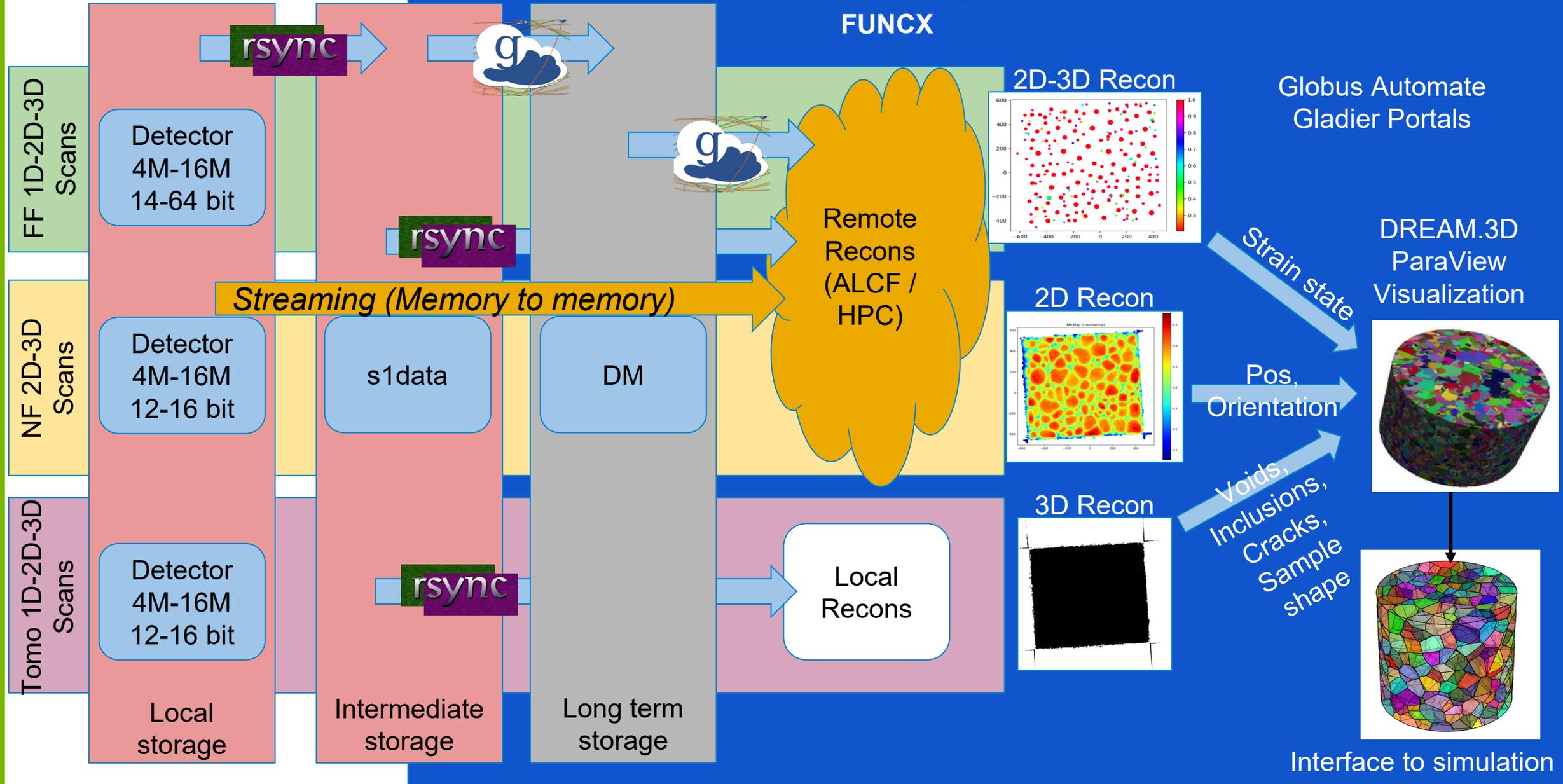
**Polaris, > 44 Petaflops
2022**



**Aurora, > 1 Exaflop
2023**

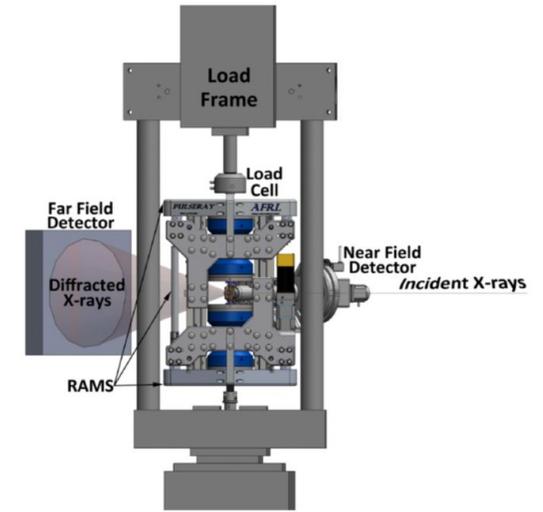
COMPUTE WORKFLOW (IN DEVELOPMENT)

Courtesy of H. Sharma

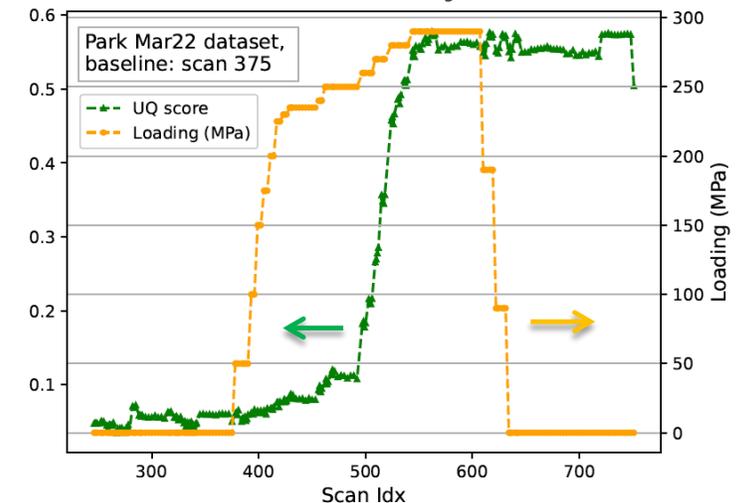


DETECTING DEFORMATION w/ HEDM DATA AND ML

- Can we use AI/ML to rapidly detect structural deformation (e.g., onset of plastic deformation) without complete data reduction?
 - Provide actionable information to the users during the experiment.
- One HEDM dataset per loading ~ 12 gigabytes!
- New ML method for rapid event detection
 - Transform bulky, redundant image dataset into compact, semantic-rich representations of visually salient characteristics.
 - This transformation permits subsequent rapid event detection based on proximity within compact feature spaces.



Ti-7 alloy



SUMMARY

- High energy x-rays provide unique properties:
 - High space and time resolution
 - 3D and (typically) non-destructive
 - A variety of in-situ environments
- Multi-modal studies can provide key scientific insight:
 - Hierarchical materials: bio-materials, aerospace & nuclear alloys, batteries, composites
 - Example of fatigue in embedded inclusion: understanding & enhancing models for crack initiation/growth
- APS Upgrade (as well as others worldwide) will enhance HEX capabilities
 - New beamlines for “smaller needles, bigger haystacks”
 - Starting late 2024 (1 year dark year)
 - Collaborations are essential for highest impact
 - Expert users – technical and scientific commissioning +
 - Non-traditional users – bring science (and we + experts bring techniques+software)

